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(12) (19) (CA) Demande-Application

(21) (A1) 2,212,668

(22) 1997/08/11

(43) 1998/02/13

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(51) Int. Cl.<sup>6</sup> C08F 4/44, C08F 10/00, C08F 4/58, C08F 4/60

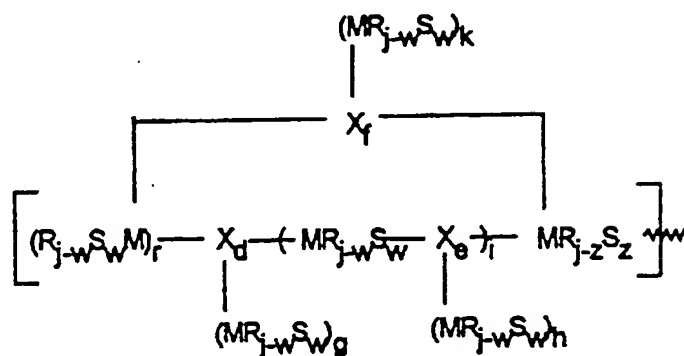
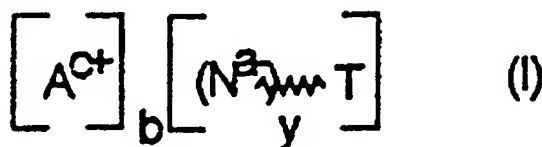
(30) 1996/08/13 (19632557.9) DE

(30) 1996/08/13 (19632558.7) DE

(30) 1996/11/14 (19647070.6) DE

(54) COMPOSE CHIMIQUE SUR SUPPORT

(54) SUPPORTED CHEMICAL COMPOUND



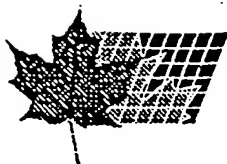
(II)

(57) L'invention concerne un composé chimique sur support de formule (I) (voir fig. I), où Ac<sup>+</sup> est un cation, c est un entier de 1 à 10, b est un entier  $\geq 0$ , T est un support, y est un entier  $\geq 1$ , a est un entier de 0 à 10, où a · y = c · b, et N est une unité de formule (II) (voir fig. II), où R est, indépendamment de chaque occurrence, un substituant identique ou différent pour M, comme un atome d'halogène ou un groupe C<sub>1</sub>-C<sub>40</sub>, p. ex. un groupe alkyle C<sub>1</sub>-C<sub>40</sub>, haloalkyle C<sub>1</sub>-C<sub>40</sub>, aryle C<sub>6</sub>-C<sub>40</sub>, haloaryle C<sub>6</sub>-C<sub>40</sub>, arylalkyle C<sub>7</sub>-C<sub>40</sub> ou haloarylalkyle

(57) The present invention relates to a supported chemical compound of the formula (I) (see fig. I) in which Ac<sup>+</sup> is a cation, c is an integer from 1 to 10, b is an integer  $\geq 0$ , T is a support, y is an integer  $\geq 1$ , a is an integer from 0 to 10, where a · y = c · b, and N is a unit of the formula (II) (see fig. II) in which R independently at each occurrence is an identical or different substituent of M, such as a halogen atom or a C<sub>1</sub>-C<sub>40</sub> carbon-containing group, such as a C<sub>1</sub>-C<sub>40</sub>-alkyl, C<sub>1</sub>-C<sub>40</sub>-haloalkyl, C<sub>6</sub>-C<sub>40</sub>-aryl, C<sub>6</sub>-C<sub>40</sub>-haloaryl, C<sub>7</sub>-C<sub>40</sub>-



Industrie Canada Industry Canada



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C<sub>7</sub>-C<sub>40</sub>, X est, indépendamment de chaque occurrence, identique ou différent, soit un groupe carboné C<sub>1</sub>-C<sub>40</sub>, p. ex. un groupe carboné divalent, comme les groupes alkylène C<sub>1</sub>-C<sub>40</sub>, haloalkylène C<sub>1</sub>-C<sub>40</sub>, arylène C<sub>6</sub>-C<sub>40</sub>, haloarylène C<sub>6</sub>-C<sub>40</sub>, arylalkylène C<sub>7</sub>-C<sub>40</sub> ou haloarylalkylène C<sub>7</sub>-C<sub>40</sub>, alkynylène C<sub>2</sub>-C<sub>40</sub>, haloalkynylène C<sub>2</sub>-C<sub>40</sub>, alcénylène C<sub>2</sub>-C<sub>40</sub> ou haloalcénylène C<sub>2</sub>-C<sub>40</sub>, ou un groupe carboné trivalent, comme les groupes alcanetriyle C<sub>1</sub>-C<sub>40</sub>, haloalcanetriyle C<sub>1</sub>-C<sub>40</sub>, arei,el,iyle C<sub>6</sub>-C<sub>40</sub>, haloarènetriyle C<sub>6</sub>-C<sub>40</sub>, arènealcanetriyle C<sub>7</sub>-C<sub>40</sub>, haloarènealcanetriyle C<sub>7</sub>-C<sub>40</sub>, alcynetriyle C<sub>2</sub>-C<sub>40</sub>, haloalcynetriyle C<sub>2</sub>-C<sub>40</sub>, alcènetriyle C<sub>2</sub>-C<sub>40</sub> ou haloalcènetriyle C<sub>2</sub>-C<sub>40</sub>. M est, indépendamment de chaque occurrence, identique ou différent, soit un élément des groupes IIa, IIIa, IVa ou Va du Tableau périodique des éléments, d est 0 ou 1, e est 0 ou 1, f est 0 ou 1, g est un entier de 0 à 10, h est un entier de 0 à 10, k est un entier de 0 à 10, r est un entier de 0 à 10, un entier de 0 à 1000, un entier de 1 à 6, S est, identique ou différent à chaque occurrence, soit un séparateur qui lie M et T par covalence, w est identique ou différent à chaque occurrence, soit 0, 1 ou 2, et z est 0, 1 ou 2. Les composés de formule (I) conviennent comme composante catalytique pour la polymérisation d'oléfines.

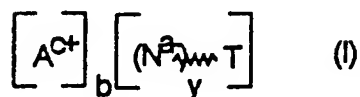
arylalkyl or C<sub>7</sub>-C<sub>40</sub>-halo-arylalkyl group, X independently at each occurrence is identical or different and is a C<sub>1</sub>-C<sub>40</sub> carbon-containing group, for example a divalent, carbon-containing group such as a C<sub>1</sub>-C<sub>40</sub>-alkylene, C<sub>1</sub>-C<sub>40</sub>-haloalkylene, C<sub>6</sub>-C<sub>40</sub>-arylene, C<sub>6</sub>-C<sub>40</sub>-haloarylene, C<sub>7</sub>-C<sub>40</sub>-arylalkylene or C<sub>7</sub>-C<sub>40</sub>-halo-arylalkylene, C<sub>2</sub>-C<sub>40</sub>-alkynylene, C<sub>2</sub>-C<sub>40</sub>-haloalkynylene, C<sub>2</sub>-C<sub>40</sub>-alkenylene or C<sub>2</sub>-C<sub>40</sub>-haloalkenylene group, or a trivalent, carbon-containing group, such as a C<sub>1</sub>-C<sub>40</sub>-alkanetriyl, C<sub>1</sub>-C<sub>40</sub>-haloalkanetriyl, C<sub>6</sub>-C<sub>40</sub>-arei,el,iyl, C<sub>6</sub>-C<sub>40</sub>-haloarenetriyl, C<sub>7</sub>-C<sub>40</sub>-arenealkanetriyl, C<sub>7</sub>-C<sub>40</sub>-haloarenealkanetriyl, C<sub>2</sub>-C<sub>40</sub>-alkynetriyl, C<sub>2</sub>-C<sub>40</sub>-haloalkynetriyl, C<sub>2</sub>-C<sub>40</sub>-alkenetriyl or C<sub>2</sub>-C<sub>40</sub>-haloalkenetriyl group, M independently at each occurrence is identical or different and is an element of group IIa, IIIa, IVa or Va of the Periodic Table of the Elements, d is 0 or 1, e is 0 or 1, f is 0 or 1, g is an integer from 0 to 10, h is an integer from 0 to 10, k is an integer from 0 to 10, r is an integer from 0 to 10, is an integer from 0 to 1000, is an integer from 1 to 6, S at each occurrence is identical or different and is a spacer which links M covalently with T, w is identical or different at each occurrence and is 0, 1 or 2, and z is 0, 1 or 2. The compound of the formula (I) is suitable as a catalyst component for olefin polymerization.



Abstract:

Supported chemical compound

The present invention relates to a supported chemical compound of the formula (I)



in which

$A^{c+}$  is a cation,

$c$  is an integer from 1 to 10,

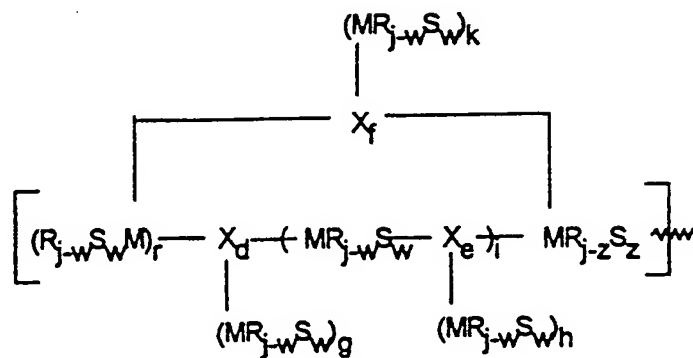
$b$  is an integer  $\geq 0$ ,

$T$  is a support,

$y$  is an integer  $\geq 1$ ,

$a$  is an integer from 0 to 10, where  $a \cdot y = c \cdot b$ , and

$N$  is a unit of the formula (II)



(II)

in which

$R$  independently at each occurrence is an identical or different substituent of  $M$ , such as a halogen atom or a  $C_1$ - $C_{40}$  carbon-containing group, such as a  $C_1$ - $C_{40}$ -alkyl,  $C_1$ - $C_{40}$ -haloalkyl,  $C_6$ - $C_{40}$ -aryl,  $C_6$ - $C_{40}$ -haloaryl,  $C_7$ - $C_{40}$ -arylalkyl or  $C_7$ - $C_{40}$ -halo-arylalkyl group,

- X independently at each occurrence is identical or different and is a C<sub>1</sub>-C<sub>40</sub> carbon-containing group, for example a divalent, carbon-containing group such as a C<sub>1</sub>-C<sub>40</sub>-alkylene, C<sub>1</sub>-C<sub>40</sub>-haloalkylene, C<sub>6</sub>-C<sub>40</sub>-arylene, C<sub>6</sub>-C<sub>40</sub>-haloarylene, C<sub>7</sub>-C<sub>40</sub>-arylalkylene or C<sub>7</sub>-C<sub>40</sub>-halo-arylalkylene, C<sub>2</sub>-C<sub>40</sub>-alkynylene, C<sub>2</sub>-C<sub>40</sub>-haloalkynylene, C<sub>2</sub>-C<sub>40</sub>-alkenylene or C<sub>2</sub>-C<sub>40</sub>-haloalkenylene group, or a trivalent, carbon-containing group, such as a C<sub>1</sub>-C<sub>40</sub>-alkanetriyl, C<sub>1</sub>-C<sub>40</sub>-haloalkanetriyl, C<sub>6</sub>-C<sub>40</sub>-arenetriyl, C<sub>6</sub>-C<sub>40</sub>-haloarenetriyl, C<sub>7</sub>-C<sub>40</sub>-arenealkanetriyl, C<sub>7</sub>-C<sub>40</sub>-haloarenealkanetriyl, C<sub>2</sub>-C<sub>40</sub>-alkynetriyl, C<sub>2</sub>-C<sub>40</sub>-haloalkynetriyl, C<sub>2</sub>-C<sub>40</sub>-alkenetriyl or C<sub>2</sub>-C<sub>40</sub>-haloalkenetriyl group,
- M independently at each occurrence is identical or different and is an element of group IIa, IIIa, IVa or Va of the Periodic Table of the Elements,
- d is 0 or 1, e is 0 or 1, f is 0 or 1,
- g is an integer from 0 to 10, h is an integer from 0 to 10, k is an integer from 0 to 10, r is an integer from 0 to 10,
- i is an integer from 0 to 1000,
- j is an integer from 1 to 6,
- S at each occurrence is identical or different and is a spacer which links M covalently with T,
- w is identical or different at each occurrence and is 0, 1 or 2, and z is 0, 1 or 2.

The compound of the formula (I) is suitable as a catalyst component for olefin polymerization.

## Description

## 5 Supported chemical compound

The present invention relates to a covalently supported chemical compound which can be neutral or ionic in composition and which is able in combination with a transition metal compound such as a metallocene to form a catalyst system which is suitable for the polymerization of olefins. With this system it is possible to forego the use of aluminoxanes such as methylaluminoxane as cocatalyst and yet still to obtain high catalyst activity.

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The role of cationic complexes in Ziegler-Natta polymerization using metallocenes has been generally recognized (M. Bochmann, Nachr. Chem. Lab. Techn. 1993, 41, 1220).

20 Hitherto the most effective cocatalyst, MAO has the disadvantage of being employed in a high excess. The preparation of cationic alkyl complexes opens up the way to MAO-free catalysts having comparable activity.

Cationic alkyl complexes are synthesized by

- 25 a) protolysis of metallocene compounds with, for example, weakly acidic ammonium salts of the highly stable nonbasic tetra(pentafluorophenyl)borate (e.g.  $[\text{PhMe}_2\text{NH}]^+[\text{B}(\text{C}_6\text{F}_5)_4]^-$ ),
- b) abstraction of an alkyl group from metallocene compounds with the aid of strong Lewis acids, possible Lewis acids including both salts of the form  $(\text{Ph}_3\text{C}^+\text{BR}_4^-)$  and strong, neutral Lewis acids such as
- 30  $\text{B}(\text{C}_6\text{F}_5)_3$ , or
- c) oxidation of metallocene-dialkyl complexes with, for example,  $\text{AgBPh}_4$  or  $[\text{Cp}_2\text{Fe}][\text{BPh}_4]$ .

The synthesis of "cation-like" metallocene polymerization catalysts is described in J. Am. Chem. Soc. 1991, 113, 3623. In that document,

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abstraction of alkyl from a metallocene -dialkyl compound takes place by means of tris(pentafluorophenyl)borane. EP 427 697 claims this synthetic principle and a corresponding catalyst system, consisting of a neutral metallocene species (e.g.  $\text{Cp}_2\text{ZrMe}_2$ ), a Lewis acid (e.g.  $\text{B}(\text{C}_6\text{F}_5)_3$ ) and aluminum alkyls. A process for preparing salts of the general formula  $\text{LMX}^+\text{XA}^-$  in accordance with the above-described principle is claimed in EP 520 732.

EP 558 158 claims zwitterionic catalyst systems which are prepared from metallocene-dialkyl compounds and salts of the form  $[\text{R}_3\text{NH}]^+[\text{BPh}_4]^-$ . The reaction of such a salt with, say,  $\text{Cp}^*_2\text{ZrMe}_2$ , via protolysis with elimination of methane, produces a zirconocene-methyl cation as intermediate. This intermediate reacts by way of C-H activation to form the zwitterion  $\text{Cp}^*_2\text{Zr}^+-(\text{m-C}_6\text{H}_4)-\text{BPh}_3^-$ .

In accordance with this reaction principle, following the protolysis of a metallocene-dialkyl species with a perfluorinated  $[\text{R}_3\text{NH}]^+[\text{B}(\text{C}_6\text{F}_5)_4]^-$  salt in the first step, a cationic species is likewise formed, although now the follow-on reaction (C-H activation) to form zwitterionic complexes is not possible. Consequently, salts of the form  $[\text{Cp}_2\text{Zr-R-RH}]^+[\text{B}(\text{C}_6\text{F}_5)_4]^-$  are formed. US 5,348,299 claims corresponding systems in which dimethyl-anilinium salts with perfluorinated tetraphenylborate anions are used. The supporting of such systems is aimed at better morphology of the polymer and is described in WO 91/09882.

The disadvantage of previous supporting techniques, as are described in WO 91/09882, is that the ionic catalyst system is attached only physically to the support. It can therefore easily be removed from the surface of the support by solvents. The homogeneous polymerization which is then carried out leads to a poorer morphology of the polymer.

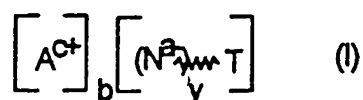
The present invention therefore provides a supported chemical compound, and a process for preparing this supported chemical compound, which is bonded covalently to a support material. It also provides a catalyst system

comprising at least one transition metal compound and at least one novel, supported chemical compound as cocatalyst. Also described is a process for preparing polyolefins in the presence of the supported chemical compound.

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The supported chemical compound consists of a support T, y units N of the formula (II) given below, which are bonded covalently to the support, and b units A.

-10 The supported chemical compound has the formula (I)



in which

$A^{c+}$  is a cation,

c is an integer from 1 to 10,

15 b is an integer  $\geq 0$ ,

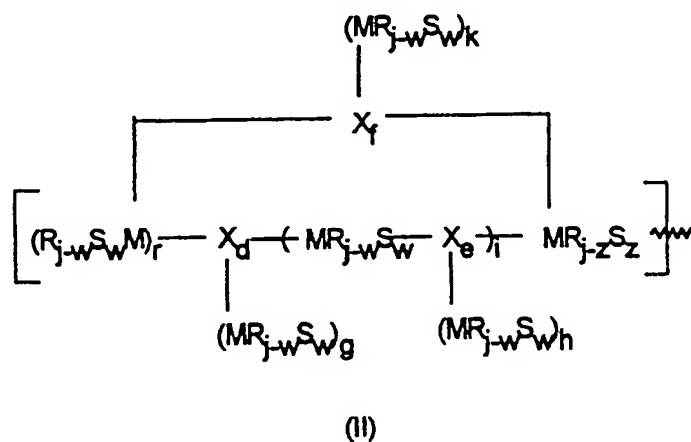
T is a support,

y is an integer  $\geq 1$ ,

a is an integer from 0 to 10, where  $a \cdot y = c \cdot b$ , and

N is a unit of the formula (II)

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in which

- R independently at each occurrence is an identical or different substituent of M, such as a halogen atom or a C<sub>1</sub>-C<sub>40</sub> carbon-containing group, such as a C<sub>1</sub>-C<sub>40</sub>-alkyl, C<sub>1</sub>-C<sub>40</sub>-haloalkyl, C<sub>6</sub>-C<sub>40</sub>-aryl, C<sub>6</sub>-C<sub>40</sub>-haloaryl, C<sub>7</sub>-C<sub>40</sub>-arylalkyl or C<sub>7</sub>-C<sub>40</sub>-halo-arylalkyl group,
- X independently at each occurrence is identical or different and is a C<sub>1</sub>-C<sub>40</sub> carbon-containing group, for example a divalent, carbon-containing group such as a C<sub>1</sub>-C<sub>40</sub>-alkylene, C<sub>1</sub>-C<sub>40</sub>-haloalkylene, C<sub>6</sub>-C<sub>40</sub>-arylene, C<sub>6</sub>-C<sub>40</sub>-haloarylene, C<sub>7</sub>-C<sub>40</sub>-arylalkylene or C<sub>7</sub>-C<sub>40</sub>-halo-arylalkylene, C<sub>2</sub>-C<sub>40</sub>-alkynylene, C<sub>2</sub>-C<sub>40</sub>-haloalkynylene, C<sub>2</sub>-C<sub>40</sub>-alkenylene or C<sub>2</sub>-C<sub>40</sub>-haloalkenylene group, or a trivalent, carbon-containing group, such as a C<sub>1</sub>-C<sub>40</sub>-alkanetriyl, C<sub>1</sub>-C<sub>40</sub>-haloalkanetriyl, C<sub>6</sub>-C<sub>40</sub>-arenetriyl, C<sub>6</sub>-C<sub>40</sub>-haloarenetriyl, C<sub>7</sub>-C<sub>40</sub>-arenalkanetriyl, C<sub>7</sub>-C<sub>40</sub>-haloarenealkanetriyl, C<sub>2</sub>-C<sub>40</sub>-alkynetriyl, C<sub>2</sub>-C<sub>40</sub>-haloalkynetriyl, C<sub>2</sub>-C<sub>40</sub>-alkenetriyl or C<sub>2</sub>-C<sub>40</sub>-haloalkenetriyl group,
- M independently at each occurrence is identical or different and is an element of group IIa, IIIa, IVa or Va of the Periodic Table of the Elements,
- d is 0 or 1, e is 0 or 1, f is 0 or 1,
- g is an integer from 0 to 10, h is an integer from 0 to 10, k is an integer from 0 to 10, r is an integer from 0 to 10,
- i is an integer from 0 to 1000,
- j is an integer from 1 to 6,
- S at each occurrence is identical or different and is a spacer which links M covalently with T,
- w is identical or different at each occurrence and is 0, 1 or 2, and z is 0, 1 or 2.

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If  $a = 0$ , then unit N is neutral; if  $a \geq 1$ , N is a negatively charged unit.

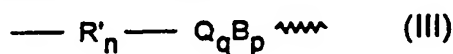
Each of the y units N of the formula (II) can be bonded covalently to the support T, starting from M, directly or by way of one or more spacers S. In



this case, each M and each spacer S can have one or more covalent bonds to the support T. This is symbolized in the formulae (I), (II), (III) and (IV) by the sign  $\sim$ . For clarity in formula (II) the bond to the support (i.e.  $\sim$ ) is shown by way of example only for one group MRS, although the other groups MRS can also bond to the support. In the groups MRS in which z is 0 and/or w is 0, M is bonded directly and covalently to the support.

Where the supported chemical compound of the formula (I) has two or more groups MRS these groups can be identical or different from one another. The number of substituents R in a group MRS depends on the (co)valence of M. Preferably, z is 1 and all w are 0.

The spacer S preferably has the formula (III)



in which R' is identical or different at each occurrence and is a C<sub>1</sub>-C<sub>40</sub> carbon-containing group, such as a C<sub>1</sub>-C<sub>40</sub>-alkylene, C<sub>1</sub>-C<sub>40</sub>-haloalkylene, C<sub>6</sub>-C<sub>40</sub>-arylene, C<sub>6</sub>-C<sub>40</sub>-haloarylene, C<sub>7</sub>-C<sub>40</sub>-arylalkylene or C<sub>7</sub>-C<sub>40</sub>-halo-arylalkylene, C<sub>2</sub>-C<sub>40</sub>-alkynylene, C<sub>2</sub>-C<sub>40</sub>-haloalkynylene, C<sub>2</sub>-C<sub>40</sub>-alkenylene, C<sub>2</sub>-C<sub>40</sub>-haloalkenylene, C<sub>1</sub>-C<sub>40</sub>-aryleneoxy, C<sub>1</sub>-C<sub>40</sub>-alkylaryleneoxy or C<sub>1</sub>-C<sub>40</sub>-arylalkyleneoxy group, -NR'', -PR'', -P(O)R'', -Si(R'')<sub>2</sub>-O-Si(R'')<sub>2</sub>-, -C-O-SiR''<sub>2</sub>- or -CONR'', where R'' is a C<sub>1</sub>-C<sub>40</sub> carbon-containing group, such as a C<sub>1</sub>-C<sub>40</sub> alkyl, C<sub>1</sub>-C<sub>40</sub>-haloalkyl, C<sub>6</sub>-C<sub>40</sub>-aryl, C<sub>6</sub>-C<sub>40</sub>-haloaryl, C<sub>7</sub>-C<sub>40</sub>-arylalkyl or C<sub>7</sub>-C<sub>40</sub>-halo-arylalkyl, C<sub>2</sub>-C<sub>40</sub>-alkynyl, C<sub>2</sub>-C<sub>40</sub>-haloalkynyl, C<sub>2</sub>-C<sub>40</sub>-alkenyl, C<sub>2</sub>-C<sub>40</sub>-haloalkenyl, C<sub>1</sub>-C<sub>40</sub>-aryloxy, C<sub>1</sub>-C<sub>40</sub>-alkylaryloxy or C<sub>1</sub>-C<sub>40</sub>-arylalkyloxy group, or R' is a heteroatom-containing group, such as -SO-, -SO<sub>2</sub>-, -S-, -CO-, -CO<sub>2</sub>-, -O-, -NH- or -PH-,

n is an integer  $\geq 0$ , preferably 0 or 1,


Q is Si, N, P, S or O,

q is 0 or 1,

B is a substituent of Q and is NH<sub>2</sub>, PH<sub>2</sub> or a C<sub>1</sub>-C<sub>40</sub> carbon-containing group, such as a C<sub>1</sub>-C<sub>40</sub> alkyl, C<sub>1</sub>-C<sub>40</sub>-haloalkyl, C<sub>6</sub>-C<sub>40</sub>-aryl, C<sub>6</sub>-C<sub>40</sub>-haloaryl, C<sub>7</sub>-C<sub>40</sub>-arylalkyl or C<sub>7</sub>-C<sub>40</sub>-halo-arylalkyl, C<sub>2</sub>-C<sub>40</sub>-alkynyl, C<sub>2</sub>-C<sub>40</sub>-

haloalkynyl, C<sub>2</sub>-C<sub>40</sub>-alkenyl, C<sub>2</sub>-C<sub>40</sub>-haloalkenyl, C<sub>6</sub>-C<sub>40</sub>-aryloxy, C<sub>7</sub>-C<sub>40</sub>-alkylaryloxy or a C<sub>7</sub>-C<sub>40</sub>-arylalkyloxy group, -NR<sup>"</sup><sub>2</sub>, -COR<sup>"</sup>-, -CO<sub>2</sub>R<sup>"</sup>-, -PR<sup>"</sup><sub>2</sub>, -P(O)R<sup>"</sup><sub>2</sub>, -Si(R<sup>"</sup>)<sub>2</sub>-O-Si(R<sup>"</sup>)<sub>3</sub>-, -C-O-SiR<sup>"</sup><sub>3</sub>-, -CONR<sup>"</sup><sub>2</sub>, -SOR<sup>"</sup>-, -SO<sub>2</sub>R<sup>"</sup>-, -SR<sup>"</sup>-, -OR<sup>"</sup>-, -NHR<sup>"</sup> or -PHR<sup>"</sup> where R<sup>"</sup> is a C<sub>1</sub>-C<sub>40</sub> carbon-containing group, such as a C<sub>1</sub>-C<sub>40</sub>-alkyl, C<sub>1</sub>-C<sub>40</sub>-haloalkyl, C<sub>6</sub>-C<sub>40</sub>-aryl, C<sub>6</sub>-C<sub>40</sub>-haloaryl, C<sub>7</sub>-C<sub>40</sub>-arylalkyl or C<sub>7</sub>-C<sub>40</sub>-halo-arylalkyl, C<sub>2</sub>-C<sub>40</sub>-alkynyl, C<sub>2</sub>-C<sub>40</sub>-haloalkynyl, C<sub>2</sub>-C<sub>40</sub>-alkenyl, C<sub>2</sub>-C<sub>40</sub>-haloalkenyl, C<sub>7</sub>-C<sub>40</sub>-aryloxy, C<sub>7</sub>-C<sub>40</sub>-alkylaryloxy or a C<sub>7</sub>-C<sub>40</sub>-arylalkyloxy group, and p is an integer ≥ 0, preferably from 0 to 6.

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B here can link two spacers S to one another.  denotes one or more covalent bonds to the support T. In this case B is as defined for R' and is for example a C<sub>1</sub>-C<sub>40</sub>-alkylene, C<sub>1</sub>-C<sub>40</sub>-haloalkylene, C<sub>6</sub>-C<sub>40</sub>-arylene, C<sub>6</sub>-C<sub>40</sub>-haloarylene, C<sub>7</sub>-C<sub>40</sub>-arylalkylene or C<sub>7</sub>-C<sub>40</sub>-halo-arylalkylene, C<sub>2</sub>-C<sub>40</sub>-alkynylene, C<sub>2</sub>-C<sub>40</sub>-haloalkynylene, C<sub>2</sub>-C<sub>40</sub>-alkenylene, C<sub>2</sub>-C<sub>40</sub>-haloalkenylene, C<sub>6</sub>-C<sub>40</sub>-aryleneoxy, C<sub>7</sub>-C<sub>40</sub>-alkylaryleneoxy or C<sub>7</sub>-C<sub>40</sub>-arylalkyleneoxy group, -NR<sup>"</sup>-, -PR<sup>"</sup>-, -P(O)R<sup>"</sup>-, -Si(R<sup>"</sup>)<sub>2</sub>-O-Si(R<sup>"</sup>)<sub>2</sub>-, -C-O-SiR<sup>"</sup><sub>2</sub>- or -CONR<sup>"</sup>-, where R<sup>"</sup> is a C<sub>1</sub>-C<sub>40</sub> carbon-containing group, such as a C<sub>1</sub>-C<sub>40</sub> alkyl, C<sub>1</sub>-C<sub>40</sub>-haloalkyl, C<sub>6</sub>-C<sub>40</sub>-aryl, C<sub>6</sub>-C<sub>40</sub>-haloaryl, C<sub>7</sub>-C<sub>40</sub>-arylalkyl or C<sub>7</sub>-C<sub>40</sub>-halo-arylalkyl, C<sub>2</sub>-C<sub>40</sub>-alkynyl, C<sub>2</sub>-C<sub>40</sub>-haloalkynyl, C<sub>2</sub>-C<sub>40</sub>-alkenyl, C<sub>2</sub>-C<sub>40</sub>-haloalkenyl, C<sub>6</sub>-C<sub>40</sub>-aryloxy, C<sub>7</sub>-C<sub>40</sub>-alkylaryloxy or C<sub>7</sub>-C<sub>40</sub>-arylalkyloxy group, or B is a heteroatom-containing group, such as -SO-, -SO<sub>2</sub>-, -S-, -CO-, -CO<sub>2</sub>-, -O-, -NH- or -PH-.

25

If q is 0, R' bonds to the support; if q is 1, Q bonds to the support. B are substituents of Q which do not bond to the support.

With particular preference, in formula (III) Q is Si and q is 1.

30

R in formula (II) is preferably a C<sub>1</sub>-C<sub>40</sub> hydrocarbon radical which can be halogenated, preferably perhalogenated, with halogens such as fluorine, chlorine, bromine or iodine, in particular a halogenated, especially perhalogenated C<sub>1</sub>-C<sub>30</sub>-alkyl group, such as trifluoromethyl,

pentachloroethyl, heptafluoroisopropyl or monofluoroisobutyl or a halogenated, especially perhalogenated C<sub>6</sub>-C<sub>30</sub>-aryl group, such as pentafluorophenyl, heptachloronaphthyl, heptafluoronaphthyl, heptafluorotolyl, 3,5-bis(trifluoromethyl)phenyl, 2,4,6-tris(trifluoromethyl)phenyl or 2,2'-(octafluoro)biphenyl.

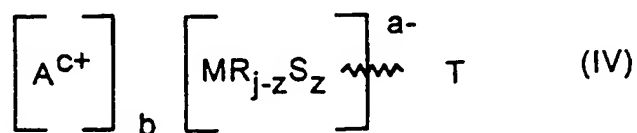
X in formula (II) is preferably a C<sub>6</sub>-C<sub>30</sub>-arylene group, a C<sub>2</sub>-C<sub>30</sub>-alkenylene group, a C<sub>2</sub>-C<sub>30</sub>-alkynylene group, a C<sub>6</sub>-C<sub>30</sub>-arenetriyl group, a C<sub>2</sub>-C<sub>30</sub>-alkenetriyl group or a C<sub>2</sub>-C<sub>30</sub>-alkynetriyl group, all of which can be halogenated, especially perhalogenated.

Preferably, j is 1 or 2 if M is an element of group IIa; j is 2 or 3 if M is an element of group IIIa; j is 3 or 4 if M is an element of group IVa, and j is 4 or 5 if M is an element of Va. With particular preference, M is an element of group IIIa, especially boron. i is preferably an integer from 0 to 6, particularly preferably 0 or 1. a and b are preferably 0, 1 or 2 and c is preferably 1 or 2. g, h, k and r are preferably 0 or 1.

Preferred cations A<sup>c+</sup> in formula (I) are cations of group Ia, IIa, IIIa of the Periodic Table of the Elements, a carbenium, oxonium or sulfonium cation or a quaternary ammonium compound, especially carbenium ions (R<sub>3</sub>C<sup>+</sup>) or quaternary ammonium ions having an acidic H function (R<sub>3</sub>NH<sup>+</sup>). Particular preference is given to quaternary ammonium salts having acidic H functions.

Where a is ≥ 1 and all M are boron, it is preferred for the number of boron atoms to be ≤ 4, particularly preferably 2.

A particularly preferred embodiment comprises the supported chemical compound of the formula (IV)



in which

- M is an element of group IIIa of the Periodic Table of the Elements,  
 R independently at each occurrence is an identical or different  
 substituent of M, such as a halogen atom or a C<sub>1</sub>-C<sub>40</sub> carbon-  
 5 containing group, such as a C<sub>1</sub>-C<sub>40</sub>-alkyl, C<sub>1</sub>-C<sub>40</sub>-haloalkyl, C<sub>6</sub>-C<sub>40</sub>-  
 aryl, C<sub>6</sub>-C<sub>40</sub>-haloaryl, C<sub>7</sub>-C<sub>40</sub>-arylalkyl or C<sub>7</sub>-C<sub>40</sub>-halo-arylalkyl  
 group,  
 j is an integer from 1 to 4,  
 z is 0, 1 or 2,  
 10 T is a support,  
 S is a spacer which is bonded covalently to T and preferably has the  
 formula (III),  
 a is 0, 1 or 2,  
 A can be a cation of group Ia, IIa, IIIa of the Periodic Table of the  
 15 Elements, a carbenium, oxonium or sulfonium cation or a  
 quaternary ammonium compound,  
 b is 0, 1 or 2, and  
 c is 1 or 2.

20

The support T is preferably porous inorganic or organic solid. On its  
 surface the y units N are covalently bonded, directly or by way of one or  
 more spacers S. The support preferably comprises at least one inorganic  
 oxide, such as silica, alumina, zeolites, MgO, ZrO<sub>2</sub>, TiO<sub>2</sub>, B<sub>2</sub>O<sub>3</sub>, CaO,  
 25 ZnO, ThO<sub>2</sub>, Na<sub>2</sub>CO<sub>3</sub>, K<sub>2</sub>CO<sub>3</sub>, CaCO<sub>3</sub>, MgCO<sub>3</sub>, Na<sub>2</sub>SO<sub>4</sub>, Al<sub>2</sub>(SO<sub>4</sub>)<sub>3</sub>, BaSO<sub>4</sub>,  
 KNO<sub>3</sub>, Mg(NO<sub>3</sub>)<sub>2</sub>, Al(NO<sub>3</sub>)<sub>3</sub>, Na<sub>2</sub>O, K<sub>2</sub>O, or Li<sub>2</sub>O, especially silica and/or  
 alumina. The support may also comprise at least one polymer, for example  
 a homo- or copolymer, a crosslinked polymer, or polymer blends.

30

Examples of polymers are polyethylene, polypropylene, polybutylene,  
 polystyrene, divinylbenzene-crosslinked polystyrene, polyvinyl chloride,  
 acrylonitrile-butadiene-styrene copolymer, polyamide, polymethacrylate,  
 polycarbonate, polyester, polyacetal or polyvinyl alcohol.

The support can have a specific surface area in the range from 10 to  
 100 m<sup>2</sup>/g, preferably from 150 to 500 m<sup>2</sup>/g. The mean particle size of the

support can be from 1 to 500  $\mu\text{m}$ , preferably from 5 to 350  $\mu\text{m}$  and, with particular preference, from 10 to 200  $\mu\text{m}$ .

The support is preferably porous with a support pore volume of from 0.5 to 4.0 ml/g, preferably from 1.0 to 3.5 ml/g. A porous support has a certain proportion of voids (pore volume). The form of the pores is usually irregular, in many cases spherical. The pores can be interconnected by small pore openings. The pore diameter is preferably from about 2 to 50 nm. The particle form of the porous support can be irregular or spherical. The support can be subjected to thermal, chemical or mechanical aftertreatment, thereby making it possible to influence the particle form of the support. The particle size of the support can be adjusted as desired by means, for example, of cryogenic milling and/or sieving.

To prepare the novel supported chemical compound it is possible to react a support starting material T-H with at least one starting compound N-G. The surface of this support starting material carries functional groups H, which preferably have the following formula (V):



in which

- D is Al, B, C, Si, N, P, O or S,  
s is 0 or 1,  
E is identical or different at each occurrence and is a halogen, a hydroxyl, carbonyl chloride, carboxamide, aryl halide, benzyl halide, alkyl halide, alkoxy, aryloxy, alkylamine, arylamine, alkylphosphine, arylphosphine, thioether, thio, cyanate, isocyanate, cycloalkadienyl, sulfonic acid, aldehyde, keto, alkenyl or aryllithium group or a carbon-containing group which comprises cycloalkadienyl or cycloalkadienyllithium groups, and  
t is 1, 2, 3, 4 or 5.

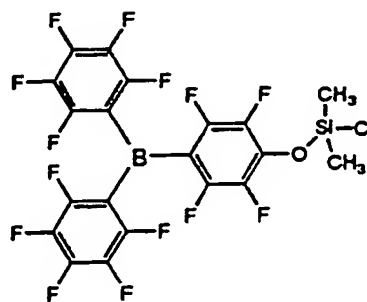
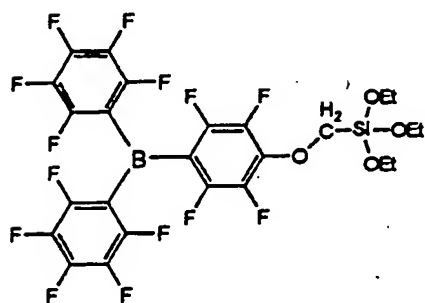
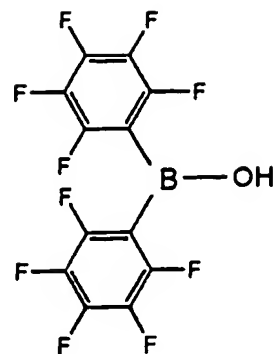
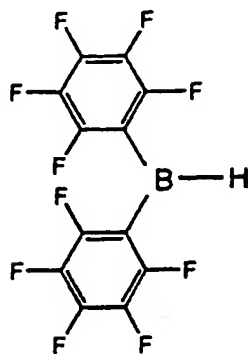
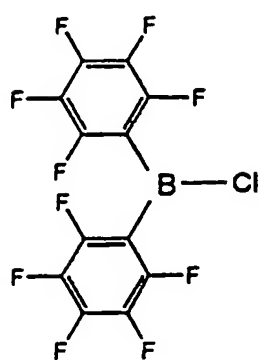
The functional groups H of the support starting material T-H can be

introduced by chemical functionalization with reactive compounds or may  
 b already present from the start. The support starting material T-H can  
 also be treated by heating at temperatures from 50°C to 1000°C in a  
 stream of inert gas or in vacuo at from 0.01 to 0.001 bar or by chemical  
 5 inertization by reaction with alkylaluminum, -magnesium, -boron or -lithium  
 compounds or by chemical functionalization with reactive compounds.

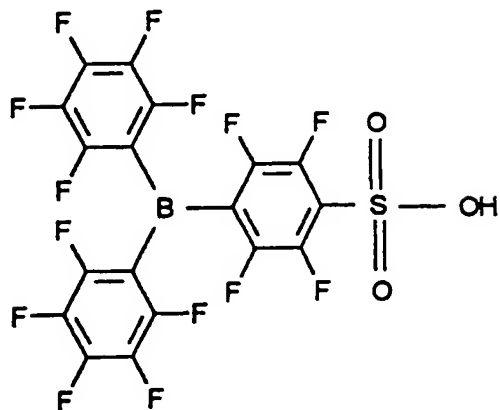
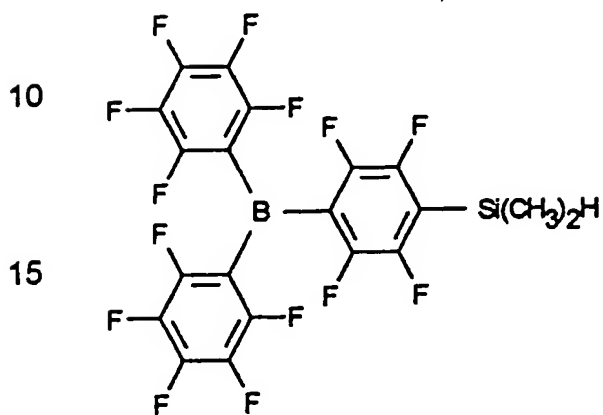
For example, support starting materials comprising  $\text{SiO}_2$  can be  
 functionalized as follows. A suspension of  $\text{SiO}_2$  (pretreated: 4h; 200°C,  
 10 0.01 bar) in an appropriate solvent, such as pentane, hexane, heptane,  
 toluene or dichloromethane, is reacted with a silyl chloride compound  
 which comprises a functional group, is heated at boiling temperature for  
 several hours and then is washed with an appropriate solvent. The  
 reaction temperature is preferably at least 50°C, in particular from 50°C to  
 15 150°C. The reaction time is from 1 to 600 minutes, preferably from 1 to 2  
 hours. The silyl chloride compound is preferably employed in an equimolar  
 ratio relative to the proportion of hydroxyl groups on the surface of the  
 $\text{SiO}_2$ . The reaction is conducted under inert conditions. Appropriate  
 solvents for the washing procedure are, for example, pentane, hexane,  
 20 heptane, toluene or dichloromethane, with or without addition of amines in  
 order to scavenge any HCl formed. Subsequently, solvent residues are  
 removed in vacuo at from 20 to 200°C and from 0.01 to 0.001 bar.

In the starting compound N-G, N is as defined in formula (II) and G  
 25 denotes leaving groups such as  $-\text{OR}^2$ , Hal,  $-\text{NR}^2_2$ ,  $-\text{H}$ ,  $-\text{CO}$ ,  $-\text{SR}^2_2$ ,  $-\text{SO}_2$   
 or  $-\text{PR}^2_3$ , in which  $\text{R}^2$  is as defined for R, which on reaction with the  
 support starting material T-H are eliminated with the formation of one or  
 more covalent bonds between N and T.

Examples of starting compounds N-G are:

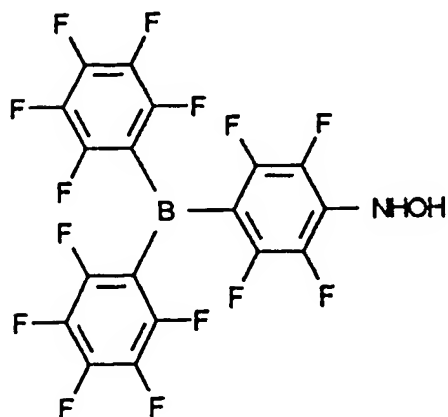


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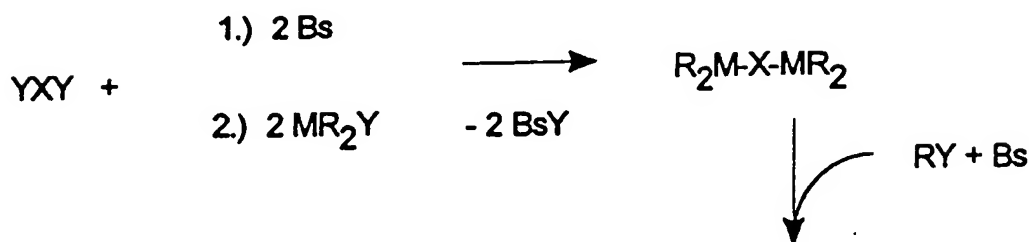
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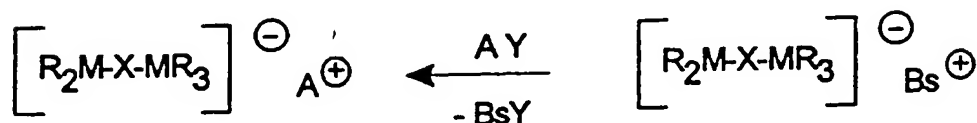


The preparation of starting compounds N-G can take place, for example, in accordance with the following reaction scheme :

5



10



15

where

X is a C<sub>1</sub>-C<sub>40</sub> carbon-containing group, such as a C<sub>1</sub>-C<sub>40</sub>-alkylene, C<sub>1</sub>-C<sub>40</sub>-haloalkylene, C<sub>6</sub>-C<sub>40</sub>-arylene, C<sub>6</sub>-C<sub>40</sub>-haloarylene, C<sub>7</sub>-C<sub>40</sub>-arylalkylene or C<sub>7</sub>-C<sub>40</sub>-halo-arylalkylene, C<sub>2</sub>-C<sub>40</sub>-alkynylene, C<sub>2</sub>-C<sub>40</sub>-haloalkynylene, C<sub>2</sub>-C<sub>40</sub>-alkenylene or C<sub>2</sub>-C<sub>40</sub>-haloalkenylene group,

20

Y independently at each occurrence is identical or different and is a leaving group, preferably a hydrogen or halogen atom,

25

R independently at each occurrence is identical or different and is a halogen atom or a C<sub>1</sub>-C<sub>40</sub> carbon-containing group, such as a C<sub>1</sub>-C<sub>40</sub>-alkyl, C<sub>1</sub>-C<sub>40</sub>-haloalkyl, C<sub>6</sub>-C<sub>40</sub>-aryl, C<sub>6</sub>-C<sub>40</sub>-haloaryl, C<sub>7</sub>-C<sub>40</sub>-arylalkyl or C<sub>7</sub>-C<sub>40</sub>-halo-arylalkyl group,

30

Bs is a base, preferably an organolithium compound or a Grignard compound,



M is identical or different at each occurrence and is an element of groups IIa, IIIa, IVa or Va of the Periodic Table of the Elements, and

5 A is a cation of group Ia, IIa, IIIa of the Periodic Table of the Elements, a carbenium, oxonium or sulfonium cation, or a quaternary ammonium compound.

10 The reaction of T-H with N-G can be carried out in an appropriate solvent such as pentane, heptane, toluene, dichloromethane or dichlorobenzene, in which the support starting material T-H is suspended and to which a solution of the starting compound N-G is added dropwise. Alternatively, the support starting material T-H is reacted with a solution of the compound N-G, with stirring, such that from 50 to 400% of the pore volume of the support component is filled. This can be followed by a washing operation  
15 as described above, and solvent residues can be removed in vacuo at from 20 to 200°C and from 0.01 to 0.001 bar. The preparation of the novel supported chemical compound is conducted at from -80 to 200°C, preferably from -20 to 100°C, with a contact time of between 15 minutes and 25 hours, preferably between 15 minutes and 5 hours.

20 Subsequently it is possible to introduce a cation  $A^{c+}$ . This can be done by reacting the product of the reaction of T-H and N-G with a carbon-containing alkali metal compound or alkaline earth metal compound, such as lithium-pentafluorobenzene or lithium-tris(trifluoromethyl)benzene, and  
25 then with a compound A-V in which A is as defined for formula (I) and V is a leaving group which is defined as for G.

The novel supported chemical compound can be used together with a transition metal compound as a catalyst system for olefin polymerization.  
30 In the reaction of the supported chemical compound of the formula (I) with a ligand-stabilized transition metal compound  $M^1L_x$  (where  $M^1$  is a transition metal, L is a ligand and x is an integer from 1 to 6 which depends on the valency of  $M^1$ ), b neutral compounds AL and b-c catalytically active

compounds  $\left[ (M^1 L_{x-1})^+ \right]$  with  $\left[ (N^{a-})_y T \right]$  as cocatalyst component are

formed.

5 The transition metal compound  $M^1 L_x$  comprises at least one central metal atom  $M^1$  to which there is attached at least one  $\pi$  ligand, for example a cyclopentadienyl ligand. In addition, substituents such as halogen or carbon-containing groups, for example alkyl, alkoxy or aryl groups, can also be attached as ligands L to the central metal atom  $M^1$ . The central metal atom is preferably an element of subgroup III, IV, V or VI of the

10 Periodic Table of the Elements, in particular from subgroup IV of the Periodic Table of the Elements, such as Ti, Zr or Hf. The transition metal compound  $M^1 L_x$  is preferably a metallocene, in particular a chiral metallocene. The term cyclopentadienyl ligand includes unsubstituted cyclopentadienyl radicals and substituted cyclopentadienyl radicals such

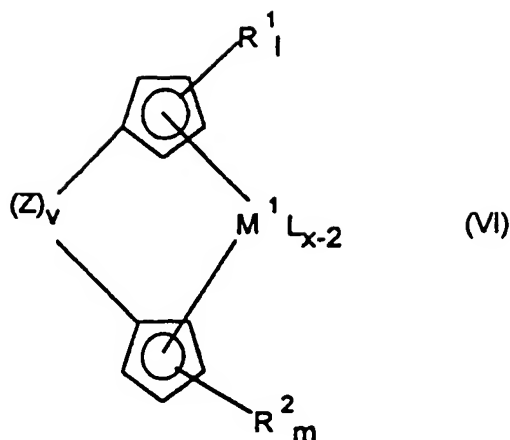
15 as methylcyclopentadienyl, indenyl, 2-methylindenyl, 2-methyl-4-phenylindenyl, tetrahydroindenyl, benzoidindenyl, fluorenyl, benzofluorenyl, tetrahydrofluorenyl and octahydrofluorenyl radicals. The  $\pi$  ligands, for example cyclopentadienyl ligands, can be bridged or nonbridged, with both

20 single and multiple bridges - including those by way of ring systems - being possible. The term metallocene also embraces compounds having more than one metallocene fragment, known as polynuclear metallocenes. These can have any desired substitution patterns and bridging variants. The individual metallocene fragments of such polynuclear metallocenes can be either the same as or different from one another. Examples of such

25 polynuclear metallocenes are, for instance, described in EP-A-632 063, JP-A-04/80214, JP-A-04/85310 and EP-A-654 476.

Particular preference is given to nonbridged or bridged metallocenes of the formula VI

5



10

in which

$M^1$  is a metal of subgroup III, IV, V or VI of the Periodic Table of the Elements, especially Zr or Hf,

15

$R^1$  is identical or different at each occurrence and is a hydrogen atom,  $SiR^3_3$ , in which  $R^3$  is identical or different at each occurrence and is a hydrogen atom or a  $C_1$ - $C_{40}$  carbon-containing group, such as  $C_1$ - $C_{20}$ -alkyl,  $C_1$ - $C_{10}$ -fluoroalkyl,  $C_1$ - $C_{10}$ -alkoxy,  $C_6$ - $C_{2a}$ -aryl,  $C_6$ - $C_{10}$ -fluoroaryl,  $C_6$ - $C_{10}$ -aryloxy,  $C_2$ - $C_{10}$ -alkenyl,  $C_7$ - $C_{40}$ -arylalkyl,  $C_7$ - $C_{40}$ -alkylaryl or  $C_8$ - $C_{40}$ -arylalkenyl, or is a  $C_1$ - $C_{30}$  carbon-containing group, such as  $C_1$ - $C_{25}$ -alkyl, for example methyl, ethyl, tert-butyl, cyclohexyl or octyl,  $C_2$ - $C_{25}$ -alkenyl,  $C_3$ - $C_{15}$ -alkylalkenyl,  $C_6$ - $C_{24}$ -aryl,  $C_5$ - $C_{24}$ -heteroaryl, such as pyridyl, furyl or quinolyl,  $C_7$ - $C_{30}$ -arylalkyl,  $C_7$ - $C_{30}$ -alkylaryl, fluorine-containing  $C_1$ - $C_{25}$ -alkyl, fluorine-containing  $C_6$ - $C_{24}$ -aryl, fluorine-containing  $C_7$ - $C_{30}$ -arylalkyl, fluorine-containing  $C_7$ - $C_{30}$ -alkylaryl or  $C_1$ - $C_{12}$ -alkoxy, or two or more radicals  $R^1$  can be linked to one another such that the radicals  $R^1$  and the atoms of the cyclopentadienyl ring which link them form a  $C_4$ - $C_{24}$  ring system which can in turn be substituted,

30

$R^2$  is identical or different at each occurrence and is a hydrogen atom,  $SiR^3_3$ , in which  $R^3$  is identical or different at each occurrence and is a hydrogen atom or a  $C_1$ - $C_{40}$  carbon-containing group, such as  $C_1$ - $C_{20}$ -alkyl,  $C_1$ - $C_{10}$ -fluoroalkyl,  $C_1$ - $C_{10}$ -alkoxy,  $C_6$ - $C_{14}$ -aryl,  $C_6$ -

$C_{10}$ -fluoroaryl,  $C_6$ - $C_{10}$ -aryloxy,  $C_2$ - $C_{10}$ -alkenyl,  $C_7$ - $C_{40}$ -arylalkyl,  $C_7$ - $C_{40}$ -alkylaryl or  $C_8$ - $C_{40}$ -arylalkenyl, or is a  $C_1$ - $C_{30}$  carbon-containing group, such as  $C_1$ - $C_{25}$ -alkyl, for example methyl, ethyl, tert-butyl, cyclohexyl or octyl,  $C_2$ - $C_{25}$ -alkenyl,  $C_3$ - $C_{15}$ -alkylalkenyl,  $C_6$ - $C_{24}$ -aryl,  $C_5$ - $C_{24}$ -heteroaryl, for example pyridyl, furyl or quinolyl,  $C_7$ - $C_{30}$ -arylalkyl,  $C_7$ - $C_{30}$ -alkylaryl, fluorine-containing  $C_1$ - $C_{25}$ -alkyl, fluorine-containing  $C_6$ - $C_{24}$ -aryl, fluorine-containing  $C_7$ - $C_{30}$ -arylalkyl, fluorine-containing  $C_7$ - $C_{30}$ -alkylaryl or  $C_1$ - $C_{12}$ -alkoxy, or two or more radicals  $R^2$  can be linked to one another such that the radicals  $R^2$  and the atoms of the cyclopentadienyl ring which link them form a  $C_4$ - $C_{24}$  ring system which can in turn be substituted,

- I is 5 if  $v = 0$ , and I is 4 if  $v = 1$ ,
- m is 5 if  $v = 0$ , and m is 4 if  $v = 1$ ,
- L is identical or different at each occurrence and is a halogen atom or a carbon-containing radical having 1-20 carbon atoms, for example  $C_1$ - $C_{20}$ -alkyl,  $C_2$ - $C_{20}$ -alkenyl,  $C_1$ - $C_{20}$ -alkoxy,  $C_6$ - $C_{14}$ -aryloxy or  $C_6$ - $C_{40}$ -aryl,
- x is an integer from 1 to 6, x preferably being 4 if  $M^1 = \text{Ti, Zr or Hf}$ ,
- Z is a bridging structural element between the two cyclopentadienyl rings, and v is 0 or 1.

Examples of Z are groups  $M^2R^4R^5$  in which  $M^2$  is carbon, silicon, germanium or tin and  $R^4$  and  $R^5$  are identical or different and are a  $C_1$ - $C_{20}$  carbon-containing group, such as  $C_1$ - $C_{10}$ -alkyl,  $C_6$ - $C_{14}$ -aryl or trimethylsilyl. Z is preferably  $\text{CH}_2$ ,  $\text{CH}_2\text{CH}_2$ ,  $\text{CH}(\text{CH}_3)\text{CH}_2$ ,  $\text{CH}(\text{C}_4\text{H}_9)\text{C}(\text{CH}_3)_2$ ,  $\text{C}(\text{CH}_3)_2$ ,  $(\text{CH}_3)_2\text{Si}$ ,  $(\text{CH}_3)_2\text{Ge}$ ,  $(\text{CH}_3)_2\text{Sn}$ ,  $(\text{C}_6\text{H}_5)_2\text{Si}$ ,  $(\text{C}_6\text{H}_5)(\text{CH}_3)\text{Si}$ ,  $(\text{C}_6\text{H}_5)_2\text{Ge}$ ,  $(\text{C}_6\text{H}_5)_2\text{Sn}$ ,  $(\text{CH}_2)_4\text{Si}$ ,  $\text{CH}_2\text{Si}(\text{CH}_3)_2$ , o- $\text{C}_6\text{H}_4$  or 2,2'-( $\text{C}_6\text{H}_4$ )<sub>2</sub>. Z can also form, with one or more radicals  $R^1$  and/or  $R^2$ , a monocyclic or polycyclic ring system.

Preference is given to chiral bridged metallocenes of the formula VI, especially those in which v is 1 and one or both cyclopentadienyl rings are substituted so that they constitute an indenyl ring. The indenyl ring is preferably substituted, especially in position(s) 2; 4; 2,4,5; 2,4,6; 2,4,7 or 2,4,5,6, by C<sub>1</sub>-C<sub>20</sub> carbon-containing groups, such as C<sub>1</sub>-C<sub>10</sub>-alkyl or C<sub>6</sub>-C<sub>20</sub>-aryl, in which case two or more substituents of the indenyl ring may together also form a ring system.

The following examples of metallocenes serve to illustrate the present invention but have not restrictive character:

- Bis(cyclopentadienyl)zirconium dimethyl
- Bis(indenyl)zirconium dimethyl
- Bis(fluorenyl)zirconium dimethyl
- (Indenyl)(fluorenyl)zirconium dimethyl
- (3-Methyl-5-naphthylindenyl)(2,7-di-tert-butylfluorenyl)zirconium dimethyl
- (3-Methyl-5-naphthylindenyl)(3,4,7-trimethoxyfluorenyl)zirconium dimethyl
- (Pentamethylcyclopentadienyl)(tetrahydroindenyl)zirconium dimethyl
- (Cyclopentadienyl)(1-octen-8-ylcyclopentadienyl)zirconium dimethyl
- (Indenyl)(1-buten-4-ylcyclopentadienyl)zirconium dimethyl
- [1,3-Bis(trimethylsilyl)cyclopentadienyl](3,4-benzofluorenyl)zirconium dimethyl
- Bis(cyclopentadienyl)titanium dimethyl
- Dimethylsilanediylbis(indenyl)zirconium dimethyl
- Dimethylsilanediylbis(tetrahydroindenyl)zirconium dimethyl
- Dimethylsilanediyl(cyclopentadienyl)(indenyl)zirconium dimethyl
- Dimethylsilanediylbis(2-methylindenyl)zirconium dimethyl
- Dimethylsilanediylbis(2-ethylindenyl)zirconium dimethyl
- Dimethylsilanediylbis(2-methyl-4,5-benzoidindenyl)zirconium dimethyl
- Dimethylsilanediylbis(2-ethyl-4,5-benzoidindenyl)zirconium dimethyl
- Dimethylsilanediylbis(4,5-dihydro-8-methyl-7H-cyclopent[e]acenaphthylen-7-yliden)zirconium dimethyl
- Dimethylsilanediyl(2-methyl-4,5-benzoidindenyl)(2-methyl-4-phenylindenyl)zirconium dimethyl
- Dimethylsilanediyl(2-ethyl-4,5-benzoidindenyl)(2-methyl-4-

- phenylindenyl)zirconium dimethyl  
 Dimethylsilanediyl(2-methyl-4,5-benzoidenyl)(2-ethyl-4-phenylindenyl)zirconium dimethyl  
 Dimethylsilanediyl(2-ethyl-4,5-benzoidenyl)(2-ethyl-4-naphthylindenyl)zirconium dimethyl
- 5 Dimethylsilanediyl(2-methylindenyl)(4-phenylindenyl)zirconium dimethyl  
 Dimethylsilanediylbis(2-methyl-4-phenylindenyl)zirconium dimethyl  
 Dimethylsilanediylbis(2-ethyl-4-phenylindenyl)zirconium dimethyl  
 Dimethylsilanediylbis(2-methyl-4,6-diisopropylindenyl)zirconium dimethyl
- 10 Dimethylsilanediylbis(2-ethyl-4,6-diisopropylindenyl)zirconium dimethyl  
 Dimethylsilanediylbis(2-methyl-4-naphthylindenyl)zirconium dimethyl  
 Dimethylsilanediylbis(2-ethyl-4-naphthylindenyl)zirconium dimethyl  
 Methylphenylsilanediylbis(indenyl)zirconium dimethyl  
 Methylphenylsilanediyl(cyclopentadienyl)(indenyl)zirconium dimethyl
- 15 Methylphenylsilanediylbis(tetrahydroindenyl)zirconium dimethyl  
 Methylphenylsilanediylbis(2-methylindenyl)zirconium dimethyl  
 Methylphenylsilanediylbis(2-ethylindenyl)zirconium dimethyl  
 Methylphenylsilanediylbis(2-methyl-4,5-benzoidenyl)zirconium dimethyl  
 Methylphenylsilanediylbis(2-ethyl-4,5-benzoidenyl)zirconium dimethyl
- 20 Methylphenylsilanediylbis(4,5-dihydro-8-methyl-7H-cyclopent[e]acenaphthylen-7-ylidene)zirconium dimethyl  
 Methylphenylsilanediyl(2-methyl-4,5-benzoidenyl)(2-methyl-4-phenylindenyl)zirconium dimethyl  
 Methylphenylsilanediyl(2-ethyl-4,5-benzoidenyl)(2-methyl-4-phenylindenyl)zirconium dimethyl
- 25 Methylphenylsilanediyl(2-methyl-4,5-benzoidenyl)(2-ethyl-4-phenylindenyl)zirconium dimethyl  
 Methylphenylsilanediyl(2-ethyl-4,5-benzoidenyl)(2-ethyl-4-naphthylindenyl)zirconium dimethyl
- 30 Methylphenylsilanediyl(2-methylindenyl)(4-phenylindenyl)zirconium dimethyl  
 Methylphenylsilanediylbis(2-methyl-4-phenylindenyl)zirconium dimethyl  
 Methylphenylsilanediylbis(2-ethyl-4-phenylindenyl)zirconium dimethyl  
 Methylphenylsilanediylbis(2-methyl-4,6-diisopropylindenyl)zirconium

- dimethyl  
Methylphenylsilanediylbis(2-ethyl-4,6-diisopropylindenyl)zirconium  
dimethyl  
Methylphenylsilanediylbis(2-methyl-4-naphthylindenyl)zirconium dimethyl  
5 Methylphenylsilanediylbis(2-ethyl-4-naphthylindenyl)zirconium dimethyl  
Diphenylsilanediylbis(indenyl)zirconium dimethyl  
Diphenylsilanediylbis(2-methylindenyl)zirconium dimethyl  
Diphenylsilanediylbis(2-ethylindenyl)zirconium dimethyl  
Diphenylsilanediyl(cyclopentadienyl)(indenyl)zirconium dimethyl  
10 Diphenylsilanediylbis(2-methyl-4,5-benzoindenyl)zirconium dimethyl  
Diphenylsilanediylbis(2-ethyl-4,5-benzoindenyl)zirconium dimethyl  
Diphenylsilanediyl(2-methyl-4,5-benzoindenyl)(2-methyl-4-  
phenylindenyl)zirconium dimethyl  
Diphenylsilanediyl(2-ethyl-4,5-benzoindenyl)(2-methyl-4-  
15 phenylindenyl)zirconium dimethyl  
Diphenylsilanediyl(2-methyl-4,5-benzoindenyl)(2-ethyl-4-  
phenylindenyl)zirconium dimethyl  
Diphenylsilanediyl(2-ethyl-4,5-benzoindenyl)(2-ethyl-4-  
naphthylindenyl)zirconium dimethyl  
20 Diphenylsilanediyl(2-methylindenyl)(4-phenylindenyl)zirconium dimethyl  
Diphenylsilanediylbis(2-methyl-4-phenylindenyl)zirconium dimethyl  
Diphenylsilanediylbis(2-ethyl-4-phenylindenyl)zirconium dimethyl  
Diphenylsilanediylbis(2-methyl-4,6-diisopropylindenyl)zirconium dimethyl  
Diphenylsilanediylbis(2-ethyl-4,6-diisopropylindenyl)zirconium dimethyl  
25 Diphenylsilanediylbis(2-methyl-4-naphthylindenyl)zirconium dimethyl  
Diphenylsilanediylbis(2-ethyl-4-naphthylindenyl)zirconium dimethyl  
1-Silacyclopentane-1,1-bis(indenyl)zirconium dimethyl  
1-Silacyclopentane-1,1-bis(2-methylindenyl)zirconium dimethyl  
1-Silacyclopentane-1,1-bis(2-ethylindenyl)zirconium dimethyl  
30 1-Silacyclopentane-1,1-bis(2-methyl-4,5-benzoindenyl)zirconium dimethyl  
1-Silacyclopentane-1,1-bis(2-ethyl-4,5-benzoindenyl)zirconium dimethyl  
1-Silacyclopentane-1-(2-methyl-4,5-benzoindenyl)-1-(2-methyl-4-  
phenylindenyl)zirconium dimethyl

- 1-Silacyclopentane-1-(2-ethyl-4,5-benzoindeny)-1-(2-methyl-4-phenylindenyl)zirconium dimethyl
- 1-Silacyclopentane-1-(2-methyl-4,5-benzoindeny)-1-(2-ethyl-4-phenylindenyl)zirconium dimethyl
- 5 1-Silacyclopentane-1-(2-ethyl-4,5-benzoindeny)-1-(2-ethyl-4-naphthylindenyl)zirconium dimethyl
- 1-Silacyclopentane-1-(2-methylindenyl)-1-(4-phenylindenyl)zirconium dimethyl
- 1-Silacyclopentane-1,1-bis(2-methyl-4-phenylindenyl)zirconium dimethyl
- 10 1-Silacyclopentane-1,1-bis(2-ethyl-4-phenylindenyl)zirconium dimethyl
- 1-Silacyclopentane-1,1-bis(2-methyl-4,6-diisopropylindenyl)zirconium dimethyl
- 1-Silacyclopentane-1,1-bis(2-ethyl-4,6-diisopropylindenyl)zirconium dimethyl
- 15 1-Silacyclopentane-1,1-bis(2-methyl-4-naphthylindenyl)zirconium dimethyl
- 1-Silacyclopentane-1,1-bis(2-ethyl-4-naphthylindenyl)zirconium dimethyl
- Ethylene-1,2-bis(indenyl)zirconium dimethyl
- Ethylene-1,2-bis(tetrahydroindenyl)zirconium dimethyl
- Ethylene-1-cyclopentadienyl-2-(1-indenyl)zirconium dimethyl
- 20 Ethylene-1-cyclopentadienyl-2-(2-indenyl)zirconium dimethyl
- Ethylene-1-cyclopentadienyl-2-(2-methyl-1-indenyl)zirconium dimethyl
- Ethylene-1,2-bis(2-methylindenyl)zirconium dimethyl
- Ethylene-1,2-bis(2-ethylindenyl)zirconium dimethyl
- Ethylene-1,2-bis(2-methyl-4,5-benzoindeny)zirconium dimethyl
- 25 Ethylene-1,2-bis(2-ethyl-4,5-benzoindeny)zirconium dimethyl
- Ethylene-1,2-bis(4,5-dihydro-8-methyl-7H-cyclopent[e]acenaphthylen-7-ylidene)zirconium dimethyl
- Ethylene-1-(2-methyl-4,5-benzoindeny)-2-(2-methyl-4-phenylindenyl)zirconium dimethyl
- 30 Ethylene-1-(2-ethyl-4,5-benzoindeny)-2-(2-methyl-4-phenylindenyl)zirconium dimethyl
- Ethylene-1-(2-methyl-4,5-benzoindeny)-2-(2-ethyl-4-phenylindenyl)zirconium dimethyl
- Ethylene-1-(2-ethyl-4,5-benzoindeny)-2-(2-ethyl-4-



- naphthylindenyl)zirconium dimethyl
- Ethylene-1-(2-methylindenyl)-2-(4-phenylindenyl)zirconium dimethyl
- Ethylene-1,2-bis(2-methyl-4-phenylindenyl)zirconium dimethyl
- Ethylene-1,2-bis(2-ethyl-4-phenylindenyl)zirconium dimethyl
- 5 Ethylene-1,2-bis(2-methyl-4,6-diisopropylindenyl)zirconium dimethyl
- Ethylene-1,2-bis(2-ethyl-4,6-diisopropylindenyl)zirconium dimethyl
- Ethylene-1,2-bis(2-methyl-4-naphthylindenyl)zirconium dimethyl
- Ethylene-1,2-bis(2-ethyl-4-naphthylindenyl)zirconium dimethyl
- Propylene-2,2-bis(indenyl)zirconium dimethyl
- 10 Propylene-2-cyclopentadienyl-2-(1-indenyl)zirconium dimethyl
- Propylene-2-cyclopentadienyl-2-(4-phenyl-1-indenyl)zirconium dimethyl
- Propylene-2-cyclopentadienyl-2-(9-fluorenyl)zirconium dimethyl
- Propylene-2-cyclopentadienyl-2-(2,7-dimethoxy-9-fluorenyl)zirconium dimethyl
- 15 Propylene-2-cyclopentadienyl-2-(2,7-di-tert-butyl-9-fluorenyl)zirconium dimethyl
- Propylene-2-cyclopentadienyl-2-(2,7-dibromo-9-fluorenyl)zirconium dimethyl
- Propylene-2-cyclopentadienyl-2-(2,7-diphenyl-9-fluorenyl)zirconium dimethyl
- 20 Propylene-2-cyclopentadienyl-2-(2,7-dimethyl-9-fluorenyl)zirconium dimethyl
- Propylene-2-(3-methylcyclopentadienyl)-2-(2,7-dibutyl-9-fluorenyl)zirconium dimethyl
- 25 Propylene-2-(3-tert-butylcyclopentadienyl)-2-(2,7-dibutyl-9-fluorenyl)zirconium dimethyl
- Propylene-2-(3-trimethylsilylcyclopentadienyl)-2-(3,6-di-tert-butyl-9-fluorenyl)zirconium dimethyl
- Propylene-2-cyclopentadienyl-2-[2,7-bis(3-buten-1-yl)-9-fluorenyl]zirconium dimethyl
- 30 Propylene-2-cyclopentadienyl-2-(3-tert-butyl-9-fluorenyl)zirconium dimethyl
- Propylene-2,2-bis(tetrahydroindenyl)zirconium dimethyl
- Propylene-2,2-bis(2-methylindenyl)zirconium dimethyl

- Propylene-2,2-bis(2-ethylindenyl)zirconium dimethyl
- Propylene-2,2-bis(2-methyl-4,5-benzoidenyl)zirconium dimethyl
- Propylene-2,2-bis(2-ethyl-4,5-benzoidenyl)zirconium dimethyl
- Propylene-2,2-bis(4,5-dihydro-8-methyl-7H-cyclopent[e]acenaphthylen-7-ylidene)zirconium dimethyl
- 5 Propylene-2-(2-methyl-4,5-benzoidenyl)-2-(2-methyl-4-phenylindenyl)zirconium dimethyl
- Propylene-2-(2-ethyl-4,5-benzoidenyl)-2-(2-methyl-4-phenylindenyl)zirconium dimethyl
- 10 Propylene-2-(2-methyl-4,5-benzoidenyl)-2-(2-ethyl-4-phenylindenyl)zirconium dimethyl
- Propylene-2-(2-ethyl-4,5-benzoidenyl)-2-(2-ethyl-4-naphthylindenyl)zirconium dimethyl
- Propylene-2-(2-methylindenyl)-2-(4-phenylindenyl)zirconium dimethyl
- 15 Propylene-2,2-bis(2-methyl-4-phenylindenyl)zirconium dimethyl
- Propylene-2,2-bis(2-ethyl-4-phenylindenyl)zirconium dimethyl
- Propylene-2,2-bis(2-methyl-4,6-diisopropylindenyl)zirconium dimethyl
- Propylene-2,2-bis(2-ethyl-4,6-diisopropylindenyl)zirconium dimethyl
- Propylene-2,2-bis(2-methyl-4-naphthylindenyl)zirconium dimethyl
- 20 Propylene-2,2-bis(2-ethyl-4-naphthylindenyl)zirconium dimethyl
- 1,6-Bis[methylsilylbis(2-methyl-4-phenylindenyl)zirconium dimethyl]hexane
- 1,6-Bis[methylsilylbis(2-methyl-4,5-benzoidenyl)zirconium dimethyl]hexane
- 1,6-Bis[methylsilylbis(2-ethyl-4-phenylindenyl)zirconium dimethyl]hexane
- 25 1,6-Bis[methylsilylbis(2-methyl-4-naphthylindenyl)zirconium dimethyl]hexane
- 1,6-Bis[methylsilylbis(2-methyl-4,6-diisopropylindenyl)zirconium dimethyl]hexane
- 1,6-Bis[methylsilyl(2-methyl-4-phenylindenyl)(4,5-benzoidenyl)zirconium dimethyl]hexane
- 30 1-[Methylsilylbis(tetrahydroindenyl)zirconium dimethyl]-6-[ethylstannyl(cyclopentadienyl)-(fluorenyl)zirconium dimethyl]hexane
- 1,6-Disila-1,1,6,6-tetramethyl-1,6-bis[methylsilylbis(2-methyl-4-phenylindenyl)zirconium dimethyl]hexane

- 1,4-Disila-1,4-bis[methylsilylbis(2-methyl-4-phenylindenyl)zirconium dimethyl]cyclohexane
- [1,4-Bis(1-indenyl)-1,1,4,4-tetramethyl-1,4-disilabutane]bis(pentamethylcyclopentadienylzirconium dimethyl)
- 5 [1,4-Bis(9-fluorenyl)-1,1,4,4-tetramethyl-1,4-disilabutane]bis(cyclopentadienylzirconium dimethyl)
- [1,4-Bis(1-indenyl)-1,1,4,4-tetramethyl-1,4-disilabutane]bis(cyclopentadienylzirconium dimethyl)
- 10 [1-(1-indenyl)-6-(2-phenyl-1-indenyl)-1,1,6,6-tetraethyl-1,6-disila-4-oxahexane]bis(tert-butylcyclopentadienylzirconium dimethyl)
- [1,10-Bis(2,3-dimethyl-1-indenyl)-1,1,10,10-tetramethyl-1,10-digermadecane]bis(2-methyl-4-phenylindenylzirconium dimethyl)
- (1-Methyl-3-tert-butylcyclopentadienyl)(1-phenyl-4-methoxy-7-chlorofluorenyl)zirconium dimethyl
- 15 (4,7-Dichloroindenyl)(3,6-dimesitylfluorenyl)zirconium dimethyl
- Bis(2,7-di-tert-butyl-9-cyclohexylfluorenyl)zirconium dimethyl
- (2,7-Dimesitylfluorenyl)[2,7-bis(1-naphthyl)fluorenyl]zirconium dimethyl
- Dimethylsilylbis(fluorenyl)zirconium dimethyl
- Dibutylstannylbis(2-methylfluorenyl)zirconium dimethyl
- 20 1,1,2,2-Tetraethyldisilanediy(2-methylindenyl)(4-phenylfluorenyl)zirconium dimethyl
- Propylene-1-(2-indenyl)-2-(9-fluorenyl)zirconium dimethyl
- 1,1-Dimethyl-1-silaethylenebis(fluorenyl)zirconium dimethyl
- [4-(Cyclopentadienyl)-4,7,7-trimethyl(tetrahydroindenyl)]zirconium dimethyl
- 25 [4-(Cyclopentadienyl)-4,7-dimethyl-7-phenyl(5,6-dimethyltetrahydroindenyl)]zirconium dimethyl
- [4-(Cyclopentadienyl)-4,7-dimethyl-7-(1-naphthyl)(7-phenyltetrahydroindenyl)]zirconium dimethyl
- [4-(Cyclopentadienyl)-4,7-dimethyl-7-butyl(6,6-diethyltetrahydroindenyl)]zirconium dimethyl
- 30 [4-(3-tert-Butylcyclopentadienyl)-4,7,7-trimethyl(tetrahydroindenyl)]zirconium dimethyl
- [4-(1-Indenyl)-4,7,7-trimethyl(tetrahydroindenyl)]zirconium dimethyl
- Bis(cyclopentadienyl)hafnium dimethyl

- Bis(indenyl)vanadium dimethyl  
 Bis(fluorenyl)scandium dimethyl  
 (Indenyl)(fluorenyl)niobium dimethyl  
 (2-Methyl-7-naphthylindenyl)(2,6-di-tert-butylfluorenyl)titanium dimethyl  
 5 (Pentamethylcyclopentadienyl)(tetrahydroindenyl)hafnium bromide methyl  
 (Cyclopentadienyl)(1-octen-8-ylcyclopentadienyl)hafnium dimethyl  
 (Indenyl)(2-buten-4-ylcyclopentadienyl)titanium dimethyl  
 [1,3-Bis(trimethylsilyl)cyclopentadienyl](3,4-benzofluorenyl)niobium  
 dimethyl  
 10 Dimethylsilanediylbis(indenyl)titanium dimethyl  
 Dimethylsilanediylbis(tetrahydroindenyl)hafnium dimethyl  
 Dimethylsilanediyl(cyclopentadienyl)(indenyl)titanium dimethyl  
 Dimethylsilanediylbis(2-methylindenyl)hafnium dimethyl  
 Dimethylsilanediylbis(2-ethylindenyl)scandium methyl  
 15 Dimethylsilanediylbis(2-butyl-4,5-benzoidenyl)niobium dimethyl  
 Dimethylsilanediylbis(2-ethyl-4,5-benzoidenyl)titanium dimethyl  
 Dimethylsilanediylbis(4,5-dihydro-8-methyl-7H-cyclopent[*e*]acenaphthylen-  
 7-ylidene)titanium dimethyl  
 Dimethylsilanediyl(2-methyl-4,5-benzoidenyl)(2-methyl-4-  
 20 phenylindenyl)titanium dimethyl  
 Dimethylsilanediyl(2-ethyl-4,5-benzoidenyl)(2-methyl-4-  
 phenylindenyl)hafnium dimethyl  
 Dimethylsilanediyl(2-methyl-4,5-benzoidenyl)(2-ethyl-4-  
 phenylindenyl)scandium methyl  
 25 Dimethylsilanediyl(2-ethyl-4,5-benzoidenyl)(2-ethyl-4-  
 naphthylindenyl)titanium dimethyl  
 Dimethylsilanediyl(2-methylindenyl)(4-phenylindenyl)hafnium dimethyl  
 Dimethylsilanediylbis(2-methyl-4-phenylindenyl)niobium dimethyl  
 Dimethylsilanediylbis(2-ethyl-4-phenylindenyl)vanadium dimethyl  
 30 Dimethylsilanediylbis(2-methyl-4,6-diisopropylindenyl)hafnium dimethyl  
 Dimethylsilanediylbis(2-ethyl-4,6-diisopropylindenyl)vanadium dimethyl  
 Dimethylsilanediylbis(2-methyl-4-naphthylindenyl)hafnium bromide methyl  
 Dimethylsilanediylbis(2-ethyl-4-naphthylindenyl)titanium dimethyl  
 Methylphenylsilanediylbis(indenyl)titanium dimethyl

- Methylphenylsilanediyl(cyclopentadienyl)(indenyl)hafnium dimethyl  
Methylphenylsilanediylbis(tetrahydroindenyl)hafnium dimethyl  
Methylphenylsilanediylbis(2-methylindenyl)titanium dimethyl  
Methylphenylsilanediylbis(2-ethylindenyl)hafnium dimethyl  
5 Methylphenylsilanediylbis(2-methyl-4,5-benzoidenyl)hafnium dimethyl  
Methylphenylsilanediylbis(2-ethyl-4,5-benzoidenyl)vanadium dimethyl  
Methylphenylsilanediylbis(4,5-dihydro-8-methyl-7H-cyclopent[e]acenaphthyl-7-ylidene)titanium dimethyl  
Methylphenylsilanediyl(2-methyl-4,5-benzoidenyl)(2-methyl-4-phenylindenyl)titanium bromide methyl  
10 Methylphenylsilanediyl(2-ethyl-4,5-benzoidenyl)(2-methyl-4-phenylindenyl)titanium dimethyl  
Methylphenylsilanediyl(2-methyl-4,5-benzoidenyl)(2-ethyl-4-phenylindenyl)hafnium dimethyl  
15 Methylphenylsilanediyl(2-ethyl-4,5-benzoidenyl)(2-ethyl-4-naphthylindenyl)hafnium dimethyl  
Methylphenylsilanediyl(2-methylindenyl)(4-phenylindenyl)titanium dimethyl  
Methylphenylsilanediylbis(2-methyl-4-phenylindenyl)hafnium dimethyl  
Methylphenylsilanediylbis(2-ethyl-4-phenylindenyl)vanadium dimethyl  
20 Methylphenylsilanediylbis(2-methyl-4,6-diisopropylindenyl)titanium dimethyl  
Methylphenylsilanediylbis(2-ethyl-4,6-diisopropylindenyl)hafnium dimethyl  
Methylphenylsilanediylbis(2-methyl-4-naphthylindenyl)hafnium dimethyl  
Methylphenylsilanediylbis(2-ethyl-4-naphthylindenyl)titanium dimethyl  
25 Diphenylsilanediylbis(indenyl)titanium dimethyl  
Diphenylsilanediylbis(2-methylindenyl)hafnium dimethyl  
Diphenylsilanediylbis(2-ethylindenyl)titanium dimethyl  
Diphenylsilanediyl(cyclopentadienyl)(indenyl)hafnium dimethyl  
Diphenylsilanediylbis(2-methyl-4,5-benzoidenyl)titanium dimethyl  
30 Diphenylsilanediylbis(2-ethyl-4,5-benzoidenyl)hafnium dimethyl  
Diphenylsilanediyl(2-methyl-4,5-benzoidenyl)(2-methyl-4-phenylindenyl)hafnium dimethyl  
Diphenylsilanediyl(2-ethyl-4,5-benzoidenyl)(2-methyl-4-phenylindenyl)titanium dimethyl

- Diphenylsilanediyl(2-methyl-4,5-benzoindenyl)(2-ethyl-4-phenylindenyl)hafnium dimethyl
- Diphenylsilanediyl(2-ethyl-4,5-benzoindenyl)(2-ethyl-4-naphthylindenyl)titanium dimethyl
- 5 Diphenylsilanediyl(2-methylindenyl)(4-phenylindenyl)titanium dimethyl
- Diphenylsilanediylbis(2-methyl-4-phenylindenyl)titanium dimethyl
- Diphenylsilanediylbis(2-ethyl-4-phenylindenyl)hafnium dimethyl
- Diphenylsilanediylbis(2-methyl-4,6-diisopropylindenyl)hafnium dimethyl
- Diphenylsilanediylbis(2-ethyl-4,6-diisopropylindenyl)hafnium dimethyl
- 10 Diphenylsilanediylbis(2-methyl-4-naphthylindenyl)hafnium dimethyl
- Diphenylsilanediylbis(2-ethyl-4-naphthylindenyl)titanium dimethyl
- 1-Silacyclopentane-1,1-bis(indenyl)hafnium dimethyl
- 1-Silacyclopentane-1,1-bis(2-methylindenyl)hafnium dimethyl
- 1-Silacyclopentane-1,1-bis(2-ethylindenyl)hafnium dimethyl
- 15 1-Silacyclopentane-1,1-bis(2-methyl-4,5-benzoindenyl)titanium dimethyl
- 1-Silacyclopentane-1,1-bis(2-ethyl-4,5-benzoindenyl)hafnium dimethyl
- 1-Silacyclopentane-1-(2-methyl-4,5-benzoindenyl)-1-(2-methyl-4-phenylindenyl)scandium methyl
- 1-Silacyclopentane-1-(2-ethyl-4,5-benzoindenyl)-1-(2-methyl-4-phenylindenyl)hafnium dimethyl
- 20 1-Silacyclopentane-1-(2-methyl-4,5-benzoindenyl)-1-(2-ethyl-4-phenylindenyl)titanium dimethyl
- 1-Silacyclopentane-1-(2-ethyl-4,5-benzoindenyl)-1-(2-ethyl-4-naphthylindenyl)hafnium dimethyl
- 25 1-Silacyclopentane-1-(2-methylindenyl)-1-(4-phenylindenyl)hafnium dimethyl
- 1-Silacyclopentane-1,1-bis(2-methyl-4-phenylindenyl)hafnium dimethyl
- 1-Silacyclopentane-1,1-bis(2-ethyl-4-phenylindenyl)titanium bromide methyl
- 30 1-Silacyclopentane-1,1-bis(2-methyl-4,6-diisopropylindenyl)titanium dimethyl
- 1-Silacyclopentane-1,1-bis(2-ethyl-4,6-diisopropylindenyl)titanium dimethyl
- 1-Silacyclopentane-1,1-bis(2-methyl-4-naphthylindenyl)scandium methyl
- 1-Silacyclopentane-1,1-bis(2-ethyl-4-naphthylindenyl)hafnium dimethyl

- Ethylene-1,2-bis(indenyl)scandium methyl  
 Ethylene-1,2-bis(tetrahydroindenyl)titanium dimethyl  
 Ethylene-1-cyclopentadienyl-2-(1-indenyl)hafnium dimethyl  
 Ethylene-1-cyclopentadienyl-2-(2-indenyl)titanium bromide methyl
- 5  
 Ethylene-1-cyclopentadienyl-2-(2-methyl-1-indenyl)hafnium dimethyl  
 Ethylene-1,2-bis(2-methylindenyl)hafnium dimethyl  
 Ethylene-1,2-bis(2-ethylindenyl)hafnium dimethyl  
 Ethylene-1,2-bis(2-methyl-4,5-benzoidindenyl)hafnium dimethyl
- 10  
 Ethylene-1,2-bis(2-ethyl-4,5-benzoidindenyl)titanium dimethyl  
 Ethylene-1,2-bis(4,5-dihydro-8-methyl-7H-cyclopent[e]acenaphthylen-7-ylidene)titanium dimethyl  
 Ethylene-1-(2-methyl-4,5-benzoidindenyl)-2-(2-methyl-4-phenylindenyl)titanium dimethyl
- 15  
 Ethylene-1-(2-ethyl-4,5-benzoidindenyl)-2-(2-methyl-4-phenylindenyl)titanium dimethyl  
 Ethylene-1-(2-methyl-4,5-benzoidindenyl)-2-(2-ethyl-4-phenylindenyl)scandium methyl  
 Ethylene-1-(2-ethyl-4,5-benzoidindenyl)-2-(2-ethyl-4-naphthylindenyl)hafnium dimethyl
- 20  
 Ethylene-1-(2-methylindenyl)-2-(4-phenylindenyl)titanium dimethyl  
 Ethylene-1,2-bis(2-methyl-4-phenylindenyl)hafnium dimethyl  
 Ethylene-1,2-bis(2-ethyl-4-phenylindenyl)hafnium dimethyl  
 Ethylene-1,2-bis(2-methyl-4,6-diisopropylindenyl)hafnium dimethyl
- 25  
 Ethylene-1,2-bis(2-ethyl-4,6-diisopropylindenyl)titanium dimethyl  
 Ethylene-1,2-bis(2-methyl-4-naphthylindenyl)titanium dimethyl  
 Ethylene-1,2-bis(2-ethyl-4-naphthylindenyl)hafnium dimethyl  
 Propylene-2,2-bis(indenyl)hafnium dimethyl  
 Propylene-2-cyclopentadienyl-2-(1-indenyl)titanium dimethyl
- 30  
 Propylene-2-cyclopentadienyl-2-(4-phenyl-1-indenyl)titanium dimethyl  
 Propylene-2-cyclopentadienyl-2-(9-fluorenyl)hafnium dimethyl  
 Propylene-2-cyclopentadienyl-2-(2,7-dimethoxy-9-fluorenyl)hafnium dimethyl  
 Propylene-2-cyclopentadienyl-2-(2,7-di-tert-butyl-9-fluorenyl)hafnium

- dimethyl
- Propylene-2-cyclopentadienyl-2-(2,7-dibromo-9-fluorenyl)titanium dimethyl
- Propylene-2-cyclopentadienyl-2-(2,7-diphenyl-9-fluorenyl)hafnium dimethyl
- Propylene-2-cyclopentadienyl-2-(2,7-dimethyl-9-fluorenyl)titanium dimethyl
- 5 Propylene-2-(3-methylcyclopentadienyl)-2-(2,7-dibutyl-9-fluorenyl)hafnium dimethyl
- Propylene-2-(3-tert-butylcyclopentadienyl)-2-(2,7-dibutyl-9-fluorenyl)titanium dimethyl
- Propylene-2-(3-trimethylsilylcyclopentadienyl)-2-(3,6-di-tert-butyl-9-fluorenyl)titanium dimethyl
- 10 Propylene-2-cyclopentadienyl-2-[2,7-bis(3-buten-1-yl)-9-fluorenyl]hafnium dimethyl
- Propylene-2-cyclopentadienyl-2-(3-tert-butyl-9-fluorenyl)titanium dimethyl
- Propylene-2,2-bis(tetrahydroindenyl)hafnium dimethyl
- 15 Propylene-2,2-bis(2-methylindenyl)hafnium dimethyl
- Propylene-2,2-bis(2-ethylindenyl)titanium dimethyl
- Propylene-2,2-bis(2-methyl-4,5-benzoidindenyl)titanium dimethyl
- Propylene-2,2-bis(2-ethyl-4,5-benzoidindenyl)hafnium dimethyl
- Propylene-2,2-bis(4,5-dihydro-8-methyl-7H-cyclopent[e]acenaphthylen-7-ylidene)hafnium dimethyl
- 20 Propylene-2-(2-methyl-4,5-benzoidindenyl)-2-(2-methyl-4-phenylindenyl)hafnium dimethyl
- Propylene-2-(2-ethyl-4,5-benzoidindenyl)-2-(2-methyl-4-phenylindenyl)titanium dimethyl
- 25 Propylene-2-(2-methyl-4,5-benzoidindenyl)-2-(2-ethyl-4-phenylindenyl)hafnium dimethyl
- Propylene-2-(2-ethyl-4,5-benzoidindenyl)-2-(2-ethyl-4-naphthylindenyl)titanium dimethyl
- Propylene-2-(2-methylindenyl)-2-(4-phenylindenyl)hafnium dimethyl
- 30 Propylene-2,2-bis(2-methyl-4-phenylindenyl)titanium dimethyl
- Propylene-2,2-bis(2-ethyl-4-phenylindenyl)hafnium dimethyl
- Propylene-2,2-bis(2-methyl-4,6-diisopropylindenyl)titanium dimethyl
- Propylene-2,2-bis(2-ethyl-4,6-diisopropylindenyl)hafnium dimethyl
- Propylene-2,2-bis(2-methyl-4-naphthylindenyl)titanium dimethyl



- Propylene-2,2-bis(2-ethyl-4-naphthylindenyl)titanium dimethyl
- 1,6-Bis[methylsilylbis(2-methyl-4-phenylindenyl)hafnium dimethyl]hexane
- 1,6-Bis[methylsilylbis(2-methyl-4,5-benzoindenyl)titanium dimethyl]hexane
- 1,6-Bis[methylsilylbis(2-ethyl-4-phenylindenyl)hafnium dimethyl]hexane
- 5 1,6-Bis[methylsilylbis(2-methyl-4-naphthylindenyl)titanium dimethyl]hexane
- 1,6-Bis[methylsilylbis(2-methyl-4,6-diisopropylindenyl)hafnium dimethyl]hexane
- 1,6-Bis[methylsilyl(2-methyl-4-phenylindenyl)(4,5-benzoindenyl)titanium dimethyl]hexane
- 10 1-[Methylsilylbis(tetrahydroindenyl)hafnium dimethyl]-6-[ethylstannyl(cyclopentadienyl)-(fluorenyl)titanium dimethyl]hexane
- 1,6-Disila-1,1,6,6-tetramethyl-1,6-bis[methylsilylbis(2-methyl-4-phenylindenyl)hafnium dimethyl]hexane
- 1,4-Disila-1,4-bis[methylsilylbis(2-methyl-4-phenylindenyl)hafnium dimethyl]cyclohexane
- 15 [1,4-Bis(1-indenyl)-1,1,4,4-tetramethyl-1,4-disilabutane]bis(pentamethylcyclopentadienylhafnium dimethyl)
- [1,4-Bis(9-fluorenyl)-1,1,4,4-tetramethyl-1,4-disilabutane]bis(cyclopentadienylhafnium dimethyl)
- 20 [1,4-Bis(1-indenyl)-1,1,4,4-tetramethyl-1,4-disilabutane]bis(cyclopentadienyltitanium dimethyl)
- [1-(1-indenyl)-6-(2-phenyl-1-indenyl)-1,1,6,6-tetraethyl-1,6-disila-4-oxahexane]bis(tert-butylcyclopentadienyltitanium dimethyl)
- [1,10-Bis(2,3-dimethyl-1-indenyl)-1,1,10,10-tetramethyl-1,10-digermadecane]bis(2-methyl-4-phenylindenylhafnium dimethyl)
- 25 (1-Methyl-3-tert-butylcyclopentadienyl)(1-phenyl-4-methoxy-7-chlorofluorenyl)titanium dimethyl
- (4,7-Dichloroindenyl)(3,6-dimesitylfluorenyl)titanium dimethyl
- Bis(2,7-di-tert-butyl-9-cyclohexylfluorenyl)hafnium dimethyl
- 30 (2,7-Dimesitylfluorenyl)[2,7-bis(1-naphthyl)fluorenyl]hafnium dimethyl
- Dimethylsilylbis(fluorenyl)titanium dimethyl
- Dibutylstannylbis(2-methylfluorenyl)hafnium dimethyl
- 1,1,2,2-Tetraethyldisilanediy[(2-methylindenyl)(4-phenylfluorenyl)titanium dimethyl]

- Propylene-1-(2-indenyl)-2-(9-fluorenyl)hafnium dimethyl  
 1,1-Dimethyl-1-silaethylenebis(fluorenyl)titanium dimethyl  
 [4-(Cyclopentadienyl)-4,7,7-trimethyl(tetrahydroindenyl)]titanium dimethyl  
 [4-(Cyclopentadienyl)-4,7-dimethyl-7-phenyl(5,6-  
 5 dimethyltetrahydroindenyl)]hafnium dimethyl  
 [4-(Cyclopentadienyl)-4,7-dimethyl-7-(1-naphthyl)(7-  
 phenyltetrahydroindenyl)]titanium dimethyl  
 [4-(Cyclopentadienyl)-4,7-dimethyl-7-butyl(6,6-  
 diethyltetrahydroindenyl)]hafnium dimethyl  
 10 [4-(3-tert-Butylcyclopentadienyl)-4,7,7-trimethyl(tetrahydroindenyl)]hafnium  
 dimethyl  
 [4-(1-Indenyl)-4,7,7-trimethyl(tetrahydroindenyl)]titanium dimethyl  
 Bis(cyclopentadienyl)zirconium dichloride  
 Bis(indenyl)zirconium dichloride  
 15 Bis(fluorenyl)zirconium dichloride  
 (Indenyl)(fluorenyl)zirconium dichloride  
 Bis(cyclopentadienyl)titanium dichloride  
 Dimethylsilanediylbis(indenyl)zirconium dichloride  
 Dimethylsilanediylbis(tetrahydroindenyl)zirconium dichloride  
 20 Dimethylsilanediylbis(cyclopentadienyl)(indenyl)zirconium dichloride  
 Dimethylsilanediylbis(2-methylindenyl)zirconium dichloride  
 Dimethylsilanediylbis(2-ethylindenyl)zirconium dichloride  
 Dimethylsilanediylbis(2-methyl-4,5-benzoindenyl)zirconium dichloride  
 Dimethylsilanediylbis(2-ethyl-4,5-benzoindenyl)zirconium dichloride  
 25 Dimethylsilanediylbis(2-methyl-4-phenylindenyl)zirconium dichloride  
 Dimethylsilanediylbis(2-ethyl-4-phenylindenyl)zirconium dichloride  
 Dimethylsilanediylbis(2-methyl-4,6-diisopropylindenyl)zirconium dichloride  
 Ethylene-1,2-bis(indenyl)zirconium dichloride  
 Ethylene-1,2-bis(tetrahydroindenyl)zirconium dichloride  
 30 Ethylene-1,2-bis(2-methylindenyl)zirconium dichloride  
 Ethylene-1,2-bis(2-ethylindenyl)zirconium dichloride  
 Ethylene-1,2-bis(2-methyl-4,5-benzoindenyl)zirconium dichloride  
 Ethylene-1,2-bis(2-methyl-4-phenylindenyl)zirconium dichloride  
 Ethylene-1,2-bis(2-ethyl-4-phenylindenyl)zirconium dichloride

Ethylene-1,2-bis(2-methyl-4,6-diisopropylindenyl)zirconium dichloride  
 Propylene-2,2-bis(indenyl)zirconium dichloride  
 Propylene-2,2-(cyclopentadienyl)(indenyl)zirconium dichloride  
 Propylene-2,2-(cyclopentadienyl)(fluorenyl)zirconium dichloride

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- Bis(cyclopentadienyl)( $\eta^4$ -butadiene)zirconium  
 Bis(methylcyclopentadienyl)( $\eta^4$ -butadiene)zirconium  
 Bis(n-butyl-cyclopentadienyl)( $\eta^4$ -butadiene)zirconium  
 10 Bis(indenyl)( $\eta^4$ -butadiene)zirconium  
 (tert.butylamido)dimethyl(tetramethyl- $\eta^5$ -cyclopentadienyl)silane-  
 ( $\eta^4$ -butadiene)zirconium  
 Bis(2-methylbenzoidenyl)( $\eta^4$ -butadiene)zirconium  
 Dimethylsilanediylbis(2-methylindenyl)( $\eta^4$ -butadiene)zirconium  
 15 Dimethylsilanediylbis(indenyl)( $\eta^4$ -butadiene)zirconium  
 Dimethylsilanediylbis(2-methylbenzoidenyl)( $\eta^4$ -butadiene)zirconium  
 Dimethylsilanediyl(2-methylbenzoidenyl)(2-methylindenyl)-  
 ( $\eta^4$ -butadiene)zirconium  
 Dimethylsilanediyl(2-methylbenzoidenyl)(2-methyl-4-phenylindenyl)-  
 20 ( $\eta^4$ -butadiene)zirconium  
 Dimethylsilanediyl(2-methylindenyl)(4-phenylindenyl)( $\eta^4$ -butadiene)-  
 zirconium  
 Dimethylsilanediylbis(2-methyl-4-phenylindenyl)( $\eta^4$ -butadiene)zirconium  
 Dimethylsilanediylbis(2-methyl-4,6-diisopropyl-indenyl)( $\eta^4$ -butadiene)-  
 25 zirconium  
 Dimethylsilanediylbis(2-methyl-4-naphthylindenyl)( $\eta^4$ -butadiene)-  
 zirconium  
 Isopropylidene(cyclopentadienyl)(fluorenyl)( $\eta^4$ -butadiene)zirconium  
 Isopropylidene(cyclopentadienyl)(indenyl)( $\eta^4$ -butadiene)zirconium  
 30 [4- $\eta^5$ -Cyclopentadienyl]-4,7,7-trimethyl-( $\eta^5$ -4,5,6,7-tetrahydroindenyl)-  
 ( $\eta^4$ -butadiene)zirconium  
 Dimethylsilanediylbis(2-methylindenyl)( $\eta^4$ -butadiene)zirconium

- Dimethylsilanediylbisindenyl( $\eta^4$ -butadiene)zirconium
- Dimethylsilanediylbis(2-methylbenzoidenyl)( $\eta^4$ -butadiene)zirconium
- Dimethylsilanediyl(2-methylbenzoidenyl)(2-methylindenyl)-  
( $\eta^4$ -butadiene)zirconium
- 5 Dimethylsilanediyl(2-methylbenzoidenyl)(2-methyl-4-phenylindenyl)-  
( $\eta^4$ -butadiene)zirconium
- Dimethylsilanediyl(2-methylindenyl)(4-phenylindenyl)( $\eta^4$ -butadiene)-  
zirconium
- Dimethylsilanediylbis(2-methyl-4-phenylindenyl)( $\eta^4$ -butadiene)zirconium
- 10 Dimethylsilanediylbis(2-methyl-4,6-diisopropylindenyl)( $\eta^4$ -butadiene)-  
zirconium
- Dimethylsilanediylbis(2-methylindenyl)( $\eta^4$ -butadiene)zirconium
- Dimethylsilanediylbisindenyl( $\eta^4$ -butadiene)zirconium
- Dimethylsilanediylbis(2-methylbenzoidenyl)( $\eta^4$ -butadiene)zirconium
- 15 Dimethylsilanediyl(2-methylbenzoidenyl)(2-methylindenyl)-  
( $\eta^4$ -butadiene)zirconium
- Dimethylsilanediyl(2-methylbenzoidenyl)(2-methyl-4-phenylindenyl)-  
( $\eta^4$ -butadiene)zirconium
- Dimethylsilanediyl(2-methylindenyl)(4-phenylindenyl)( $\eta^4$ -butadiene)-  
zirconium
- 20 Dimethylsilanediylbis(2-methyl-4-phenylindenyl)( $\eta^4$ -butadiene)zirconium
- Dimethylsilanediylbis(2-methyl-4,6-diisopropylindenyl)( $\eta^4$ -butadiene)-  
zirconium
- Dimethylsilanediylbis(2-methyl-4-naphthylindenyl)( $\eta^4$ -butadiene)-  
zirconium
- 25 Dimethylsilanediylbis(2-methylindenyl)( $\eta^4$ -butadiene)zirconium
- Dimethylsilanediylbisindenyl( $\eta^4$ -butadiene)zirconium
- Dimethylsilanediylbis(2-methylbenzoidenyl)( $\eta^4$ -butadiene)zirconium
- Dimethylsilanediyl(2-methylbenzoidenyl)(2-methylindenyl)-  
( $\eta^4$ -butadiene)zirconium
- 30 Dimethylsilanediyl(2-methylbenzoidenyl)(2-methyl-4-phenylindenyl)-  
( $\eta^4$ -butadiene)zirconium

- Dimethylsilanediyl(2-methylindenyl)(4-phenylindenyl)( $\eta^4$ -butadiene)-zirconium
- Dimethylsilanediylbis(2-methyl-4-phenylindenyl)( $\eta^4$ -butadiene)zirconium
- Dimethylsilanediylbis(2-methyl-4,6-diisopropylindenyl)( $\eta^4$ -butadiene)-zirconium
- 5 Dimethylsilanediylbis(2-methyl-4-naphthylindenyl)( $\eta^4$ -butadiene)-zirconium
- Methylphenylmethylene(fluorenyl)(cyclopentadienyl)( $\eta^4$ -butadiene)-zirconium
- 10 Diphenylmethylene(fluorenyl)(cyclopentadienyl)( $\eta^4$ -butadiene)zirconium
- Isopropylidene(3-methylcyclopentadienyl)(fluorenyl)( $\eta^4$ -butadiene)-zirconium
- Dimethylsilanediyl(3-tert-butylcyclopentadienyl)(fluorenyl)( $\eta^4$ -butadiene)-zirconium
- 15 Diphenylsilanediyl(3-(trimethylsilyl)cyclopentadienyl)(fluorenyl)-( $\eta^4$ -butadiene)zirconium
- Phenylmethyilsilanediylbis(2-methylindenyl)( $\eta^4$ -butadiene)zirconium
- Phenylmethyilsilanediylbisindenyl( $\eta^4$ -butadiene)zirconium
- Phenylmethyilsilanediylbis(2-methyl-4,5-benzoinindenyl)( $\eta^4$ -butadiene)-zirconium
- 20 Phenylmethyilsilanediyl(2-methyl-4,5-benzoinindenyl)(2-methylindenyl)( $\eta^4$ -butadiene)zirconium
- Phenylmethyilsilanediyl(2-methyl-4,5-benzoinindenyl)(2-methyl-4-phenylindenyl)( $\eta^4$ -butadiene)zirconium
- 25 Phenylmethyilsilanediyl(2-methylindenyl)(4-phenylindenyl)( $\eta^4$ -butadiene)-zirconium
- Phenylmethyilsilanediylbis(2-methyl-4-phenylindenyl)( $\eta^4$ -butadiene)-zirconium
- Phenylmethyilsilanediylbis(2-ethyl-4-phenylindenyl)( $\eta^4$ -butadiene)-zirconium
- 30 Phenylmethyilsilanediylbis(2-methyl-4,6-diisopropylindenyl)-( $\eta^4$ -butadiene)zirconium

- Phenylmethyilsilanediyibis(2-methyl-4-naphthylindenyl)( $\eta^4$ -butadiene)-zirconium
- Ethylenebis(2-methylindenyl)( $\eta^4$ -butadiene)zirconium
- Ethylenebisindenyl( $\eta^4$ -butadiene)zirconium
- 5 Ethylenebis(2-methyl-4,5-benzoindenyl)( $\eta^4$ -butadiene)zirconium
- Ethylene(2-methyl-4,5-benzoindenyl)(2-methylindenyl)( $\eta^4$ -butadiene)-zirconium
- Ethylene(2-methyl-4,5-benzoindenyl)(2-methyl-4-phenylindenyl)( $\eta^4$ -butadiene)zirconium
- 10 Ethylene(2-methylindenyl)(4-phenylindenyl)( $\eta^4$ -butadiene)zirconium
- Ethylenebis(2-methyl-4,5-benzoindenyl)( $\eta^4$ -butadiene)zirconium
- Ethylenebis(2-methyl-4-phenylindenyl)( $\eta^4$ -butadiene)zirconium
- Ethylenebis(2-methyl-4,6-diisopropylindenyl)( $\eta^4$ -butadiene)zirconium
- Ethylenebis(2-methyl-4-naphthylindenyl)( $\eta^4$ -butadiene)zirconium
- 15 Ethylenebis(2-ethyl-4-phenylindenyl)( $\eta^4$ -butadiene)zirconium
- Ethylenebis(2-ethyl-4,6-diisopropylindenyl)( $\eta^4$ -butadiene)zirconium
- Ethylenebis(2-ethyl-4-naphthylindenyl)( $\eta^4$ -butadiene)zirconium
- Dimethylsilanediyibis(2-ethyl-4-phenylindenyl)( $\eta^4$ -butadiene)zirconium
- Dimethylsilanediyibis(2,3,5-trimethylcyclopentadienyl)( $\eta^4$ -butadiene)-zirconium
- 20 1,6-{Bis[methylsilylbis(2-methyl-4-phenylindenyl)( $\eta^4$ -butadiene)-zirconium]}hexane
- 1,6-{Bis[methylsilylbis(2-ethyl-4-phenylindenyl)( $\eta^4$ -butadiene)-zirconium]}hexane
- 25 1,6-{Bis[methylsilylbis(2-methyl-4-naphthylindenyl)( $\eta^4$ -butadiene)-zirconium]}hexane
- 1,6-{Bis[methylsilylbis(2-methyl-4,5-benzoindenyl)( $\eta^4$ -butadiene)-zirconium]}hexane
- 1,6-{Bis[methylsilyl-(2-methyl-4-phenylindenyl)(2-methylindenyl)( $\eta^4$ -butadiene)zirconium]}hexane
- 30 1,2-{Bis[methylsilylbis(2-methyl-4-phenylindenyl)( $\eta^4$ -butadiene)-zirconium]}ethane

1,2-{Bis[methylsilylbis(2-ethyl-4-phenylindenyl)( $\eta^4$ -butadiene)-zirconium]}ethane

1,2-{Bis[methylsilylbis(2-methyl-4-naphthylindenyl)( $\eta^4$ -butadiene)-zirconium]}ethane

5 1,2-{Bis[methylsilylbis(2-methyl-4,5-benzoindenyl)( $\eta^4$ -butadiene)-zirconium]}ethane

1,2-{Bis[methylsilyl(2-methyl-4-phenylindenyl)(2-methylindenyl)( $\eta^4$ -butadiene)zirconium]}ethane.

- 10 The present invention additionally provides a catalyst comprising at least one novel supported chemical compound as cocatalyst and also at least one transition metal compound  $M^1L_x$ , for example a metallocene. Also described is a process for preparing an olefin polymer by polymerizing at least one olefin in the presence of the novel catalyst. The polymerization
- 15 can be a homo- or a copolymerization.

Preference is given to polymerizing olefins of the formula  $R^\alpha-CH=CH-R^\beta$ , in which  $R^\alpha$  and  $R^\beta$  are identical or different and are a hydrogen atom, a halogen atom, an alkoxy, hydroxyl, alkylhydroxyl, aldehyde, carboxylic acid

20 or carboxylic ester group or a saturated or unsaturated hydrocarbon radical having 1 to 20 C atoms, especially 1 to 10 C atoms, which can be substituted by an alkoxy, hydroxyl, alkylhydroxyl, aldehyde, carboxylic acid or carboxylic ester group, or  $R^\alpha$  and  $R^\beta$  together with the atoms linking them form one or more rings. Examples of such olefins are 1-olefins such

25 as ethylene, propylene, 1-butene, 1-hexene, 4-methyl-1-pentene, 1-octene, styrene, cyclic olefins such as norbornene, vinylnorbornene, tetracyclododecene, ethylidenenorbornene, dienes, such as 1,3-butadiene or 1,4-hexadiene, biscyclopentadiene or methyl methacrylate.

- 30 In particular, propylene and ethylene are homopolymerized or ethylene is copolymerized with one or more  $C_3$ - $C_{20}$   $\alpha$ -olefins, especially propylene, and/or with one or more  $C_4$ - $C_{20}$  dienes, especially 1,3-butadiene, or propylene is copolymerized with norbornene and ethylene.

The polymerization is preferably conducted at a temperature from -60 to 300°C, particularly preferably from 30 to 250°C. The pressure is from 0.5 to 2500 bar, preferably from 2 to 1500 bar. The polymerization can be conducted continuously or discontinuously in one or more stages, in  
 5 solution, in suspension, in the gas phase or in a supercritical medium.

The supported system, as a powder or still with solvent, can be resuspended and, as a suspension in an inert suspension medium, can be metered into the polymerization system.

10

The novel catalyst can be used to carry out an initial polymerization, preferably using the (or one of the) olefin(s) employed in the polymerization.

15 To prepare olefin polymers with a broad molecular weight distribution it is preferred to use catalyst systems that comprise two or more different transition metal compounds, metallocenes for instance.

For removing catalyst poisons present in the olefin, purification with an  
 20 aluminum alkyl, for example trimethylaluminum, triethylaluminum or triisobutylaluminum, is advantageous. Either this purification can be carried out in the polymerization system itself, or before being added to the polymerization system the olefin is brought into contact with the Al compound and then separated again.

25

As a molar mass regulator and/or to increase the activity, hydrogen is added if required. The overall pressure in the polymerization system is from 0.5 to 2500 bar, preferably from 2 to 1500 bar. At the same time the novel compound is employed in a concentration, based on the transition  
 30 metal, of from  $10^{-3}$  to  $10^{-8}$ , preferably from  $10^{-4}$  to  $10^{-7}$ , mol of transition metal per  $\text{dm}^3$  of solvent or per  $\text{dm}^3$  of reactor volume.

Suitable solvents for the preparation both of the novel supported chemical compound and of the novel catalyst system are aliphatic or aromatic



solvents, for example hexane or toluene, ether solvents, for example tetrahydrofuran or diethyl ether, or halogenated hydrocarbons, for example methylene chloride or halogenated aromatic hydrocarbons such as, for example, o-dichlorobenzene.

5

Prior to the addition of the catalyst system (comprising at least one novel supported chemical compound and at least one transition metal compound (such as a metallocene)) it is possible in addition to add to the reactor another alkylaluminum compound, for example trimethylaluminum, triethylaluminum, triisobutylaluminum, trioctylaluminum or isoprenylaluminum, in order to render the polymerization system inert (for example, to separate off catalyst poisons present in the olefin). This additional compound is added to the polymerization system in a concentration of from 100 to 0.01 mmol of Al per kg of reactor contents.

10

Preference is given to employing triisobutylaluminum and triethylaluminum in a concentration of from 10 to 0.1 mmol of Al per kg of reactor contents, thereby making it possible to keep the molar ratio of Al to M small in the synthesis of a supported catalyst system.

15

The examples which follow serve to illustrate the invention in more detail.

20

General information: Preparation and handling of organometallic compounds took place in the absence of air and humidity under argon (Schlenk technique). All solvents required were rendered absolute prior to use by boiling them for several hours over suitable drying agents and then distilling them under argon. The compounds were characterized by  $^{19}\text{F}$ -NMR spectroscopy.

25

Example 1: Chlorobis(pentafluorophenyl)borane

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4.69 g (40 mmol) of trichloroborane are condensed at  $-78^{\circ}\text{C}$  in a two-necked flask with mounted dry-ice condensor. 19.31 g (40 mmol) of dimethylbis(pentafluorophenyl)stannane are added rapidly. The mixture is

stirred at room temperature for 30 minutes and then for a further 2 hours at 100°C. A very vigorous reaction ensues, and dichlorodimethylstannane is deposited on the condenser as the reaction progresses. The residual dichlorodimethylstannane is removed from the resulting pale brown  
 5 suspension by sublimation, and the remaining bottom product is subjected to fractional distillation via short column.

$^{19}\text{F}$ -NMR ( $\text{C}_6\text{D}_6$ ):  $\delta = -129.5$  ppm,  $-145.4$  ppm,  $-161.3$  ppm

#### Example 2: Bis(pentafluorophenyl)borane

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6.9 g (20 mmol) of chlorobis(pentafluorophenyl)borane are cooled to  $-78^\circ\text{C}$ , and 8.9 g (100 mmol) of chlorodimethylsilane are slowly added dropwise. On warming to room temperature, the borane dissolves and a white precipitate is formed. The mixture is subsequently stirred for 1 hour  
 15 and the precipitate is filtered off and washed with 20 ml of pentane.

$^{19}\text{F}$ -NMR ( $\text{C}_6\text{D}_6$ ):  $\delta = -134.8$  ppm,  $-148.4$  ppm,  $160.7$  ppm

#### Example 3: (2,3,5,6-Tetrafluorophenyloxymethyl)triethoxysilane

20 3.32 g (20 mmol) of 2,3,5,6-tetrafluorophenol are dissolved in 50 ml of toluene, and 8 ml of *n*-butyllithium (2.5 M in hexane) are added at  $0^\circ\text{C}$ . After warming to room temperature, the solution is stirred for a further 2 hours. Then 4.3 g of (chloromethyl)triethoxysilane (20 mmol) are added dropwise and the reaction mixture is boiled under reflux for 6 hours. The  
 25 resulting suspension is filtered and the solvent is stripped off in vacuo. The pale yellow liquid which remains is subjected to fractional distillation.

$^{19}\text{F}$ -NMR ( $\text{C}_6\text{D}_6$ ):  $\delta = -141.04$  ppm,  $-163.34$  ppm

#### Example 4: [Bis(pentafluorophenyl)(2,3,5,6-tetrafluorophenyloxymethyl)- 30 triethoxysilane]borane

5.6 g (20 mmol) of (2,3,5,6-tetrafluorophenyloxymethyl)triethoxysilane are dissolved in 50 ml of diethyl ether, and 8 ml of *n*-butyllithium (2.5 M in hexane) are added at  $0^\circ\text{C}$ . After warming to room temperature, the solution

is stirred for one hour. The pale yellow solution is then added dropwise to 7.6 g of chlorobis(pentafluorophenyl)borane (20 mmol) in 50 ml of diethyl ether. The resulting suspension is filtered and the solvent is stripped off in vacuo. The white solid which remains is recrystallized from diethyl ether/pentane.

$^{19}\text{F}$ -NMR ( $\text{C}_6\text{D}_6$ ):  $\delta = -135.8 \text{ ppm}, -142.04 \text{ ppm}, -149.9 \text{ ppm}, -165.34 \text{ ppm}, 161.8 \text{ ppm}$

Example 5: (2,3,5,6-Tetrafluorophenyloxy)chlorodimethylsilane

3.32 g (20 mmol) of 2,3,5,6-tetrafluorophenol are dissolved in 50 ml of toluene, and 8 ml of n-butyllithium (2.5 M in hexane) are added at  $0^\circ\text{C}$ . After warming to room temperature, the solution is stirred for 2 hours. Then 2.6 g of dichlorodimethylsilane (20 mmol) are added dropwise. The resulting suspension is filtered and the solvent is stripped off in vacuo. The colorless liquid which remains is subjected to fractional distillation.

$^{19}\text{F}$ -NMR ( $\text{C}_6\text{D}_6$ ):  $\delta = -143.01 \text{ ppm}, -164.52 \text{ ppm}$

Example 6: [Bis(pentafluorophenyl)(2,3,5,6-tetrafluorophenyloxy)chlorodimethylsilane]borane

2.6 g (10 mmol) of (2,3,5,6-tetrafluorophenyloxy)chlorodimethylsilane are dissolved in 50 ml of diethyl ether, and 4 ml of n-butyllithium (2.5 M in hexane) are added at  $0^\circ\text{C}$ . After warming to room temperature, the solution is stirred for one hour. The pale yellow solution is subsequently added dropwise to 3.8 g of chlorobis(pentafluorophenyl)borane (10 mmol) in 50 ml of diethyl ether. The resulting suspension is filtered and the solvent is stripped off in vacuo. The white solid which remains is recrystallized from diethyl ether/pentane.

$^{19}\text{F}$ -NMR ( $\text{C}_6\text{D}_6$ ):  $\delta = -136.3 \text{ ppm}, -142.76 \text{ ppm}, -150.12 \text{ ppm}, -165.78 \text{ ppm}, 162.98 \text{ ppm}$

Example 7: 1,4-Bis(dibromoboryl)-2,3,5,6-tetrafluorobenzene

4.44 g (20 mmol) of solid 1,4-bis(trimethylsilyl)-2,3,5,6-tetrafluorobenzene are added in portions to 10 g (40 mmol) of  $\text{BBr}_3$ . The mixture is heated at  $80^\circ\text{C}$  for 5 hours. Subsequently, volatile  $\text{Me}_3\text{SiBr}$  is removed using an oil pump. The resulting product is sufficiently pure to be reacted further  
 5 directly. The yield is 76%.

Example 8: Bis(triphenylcarbenium)-1,4-bis((tri[pentafluorophenyl])-  
 boryl)-2,3,5,6-tetrafluorobenzene

10 19 ml of  $n\text{-BuLi}$  (30 mmol) are added at  $-78^\circ\text{C}$  to 3.8 ml of bromopentafluorobenzene (30 mmol) in 50 ml of diethyl ether. The mixture is stirred at this temperature for 1 hour. Then 2.5 g of 1,4-bis(dibromo-  
 boryl)-2,3,5,6-tetrafluorobenzene (5 mmol) are added in portions. The suspension obtained is warmed slowly to room temperature, during which  
 15 a precipitate is deposited. This precipitate is separated off by filtration, and the resulting filtrate is concentrated to dryness in vacuo. The dilithium salt thus obtained is taken up in 100 ml of pentane, and 2.8 g (10 mmol) of triphenylmethyl chloride are added at room temperature. After stirring for  
 8 hours, the orange/red solid is filtered off. The filtrate is subjected to  
 20 extraction in methylene chloride in order to separate off the  $\text{LiCl}$  which is formed. Precipitation with  $n$ -pentane gives an orange/red solid (yield 64%).

Example 9: Bis( $N,N$ -dimethylanilinium)-1,4-bis((tri[pentafluorophenyl])-  
 boryl)-2,3,5,6-tetrafluorobenzene

25 1.22 g of bromopentafluorobenzene (5 mmol) are dissolved in 40 ml of  $n$ -hexane, and 3.2 ml (5 mmol) of  $n\text{-BuLi}$  are added at  $-78^\circ\text{C}$ . The suspension is stirred at  $-78^\circ\text{C}$  for 1 hour. Then 2.1 g of 1,4-bis(dipenta-  
 fluorophenylboryl)-2,3,5,6-tetrafluorobenzene (2.5 mmol) in 40 ml of  
 30 hexane are added dropwise to the above solution. The suspension obtained is warmed slowly to room temperature, during which a precipitate is deposited. This precipitate is separated off by filtration and the resulting filtrate is concentrated to dryness in vacuo. The resulting dilithium salt is taken up in 40 ml of pentane, and 1.6 g of dimethylanilinium chloride are

added at room temperature. After stirring for 8 hours, the white solid is filtered off. The filtrate is subjected to extraction in methylene chloride in order to separate off the LiCl which has formed. Precipitation with pentane gives a white solid (yield 67%).

5

Example 10: Supporting of chlorobis(pentafluorophenyl)borane on silica (cocatalyst A)

10 5g of SiO<sub>2</sub> (MS 3030, from PQ, dried at 200°C in a stream of argon) are stirred in 50 ml of pentane, and 3.8 g (10 mmol) of chlorobis(pentafluorophenyl)borane are added at room temperature. The solvent is decanted off and the support material is washed again with pentane. The solvent which remains is subsequently stripped off in vacuo and the support is dried in vacuo.

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Example 11: Supporting of [bis(pentafluorophenyl)(2,3,5,6-tetrafluorophenyloxymethyl)triethoxysilane]borane on silica (cocatalyst B)

20 5g of SiO<sub>2</sub> (MS 3030, from PQ, dried at 200°C in a stream of argon) are stirred in 50 ml of pentane, and 6.9 g (10 mmol) of [bis(pentafluorophenyl)(2,3,5,6-tetrafluorophenyloxymethyl)triethoxysilane]-borane are added at room temperature. The suspension is stirred at room temperature for 1 hour, the solvent is decanted off and the support material is washed  
25 again with pentane. The solvent which remains is then stripped off in vacuo and the support is dried in vacuo.

Example 12: Supporting of (2,3,5,6-tetrafluorophenyloxy)chlorodimethylsilane on silica (cocatalyst C)

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5g of SiO<sub>2</sub> (MS 3030, from PQ, dried at 200°C in a stream of argon) are stirred in 50 ml of pentane, and 6.0 g (10 mmol) of (2,3,5,6-tetrafluorophenyloxy)chlorodimethylsilane are added at room temperature. The suspension is stirred at room temperature for 1 hour, the solvent is

decanted off and the support material is washed again with pentane. The solvent which remains is then stripped off in vacuo and the support is dried in vacuo.

**5 Example 13: Supporting of bis(pentafluorophenyl)borane on silica  
(cocatalyst D)**

10 g of  $\text{SiO}_2$  (MS 3030, from PQ, dried at  $200^\circ\text{C}$  in a stream of argon) were suspended in 40 ml of toluene, and 4.76 g of vinyltriethoxysilane were added at room temperature. This mixture was boiled under reflux for 18 h, then the solid product was filtered off and washed three times with 40 ml of methanol. Residues of solvent were removed under an oil pump vacuum. 6.0 g of bis(pentafluorophenyl)borane were dissolved in 40 ml of toluene, and the modified  $\text{SiO}_2$  was added in portions. The resulting suspension was stirred at room temperature for 3 h, then the solid constituents were filtered off and washed three times with a little toluene. A free-flowing solid was obtained.

#### Example 14: Modification of a support with trichloroborane

20 5g of SiO<sub>2</sub> (MS 3030, from PQ, dried at 200°C in a stream of argon) are added at -40°C to 1.17 g of trichloroborane. The suspension is allowed to come to room temperature and is stirred for a further 30 minutes. 30 ml of pentane are then added to the suspension, and the mixture is stirred for 10

25 minutes. The solvent is decanted off and the support material is washed again with pentane. The solvent which remains is then stripped off in vacuo and the support is dried in vacuo.

### Example 15: Preparation of a supported cocatalyst E

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5 g of the modified support described in Example 11 in 50 ml of pentan are admixed at  $-40^{\circ}\text{C}$  with 1.75 g (10 mmol) of pentafluorophenyllithium in 20 ml of diethyl ether. The suspension obtained is stirred at room temperature for 1 hour. Then 2.8 g (10 mmol) of triphenylmethylchloride

are added and the mixture is stirred for six hours more. The solvent is decanted off and the support material is washed again with pentane. Then the solvent which remains is stripped off in vacuo and the support is dried in vacuo. In order to remove excess lithium chloride, the residue which remains is subjected to extraction with 50 ml of tetrahydrofuran and the extract is subsequently filtered. The residue is washed with 2 x 10 ml of pentane and then dried under an oil pump vacuum.

#### Example 16: Preparation of the catalyst system A and polymerization

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A solution of 10 mg (0.023 mmol) of dimethylsilanediybis(2-methyl-indenyl)zirconium dimethyl in 40 ml of toluene was admixed in portions with 10 g of cocatalyst A from Example 7. The mixture was stirred at room temperature for 1 h and then the solvent was removed to constant weight under an oil pump vacuum. For introduction into the polymerization system, 10 g of the catalyst system A were resuspended in 50 ml of Exxsol.

15

#### Polymerization:

In parallel with this, a dry 16 dm<sup>3</sup> reactor was flushed first with nitrogen and then with propylene and charged with 10 dm<sup>3</sup> of liquid propylene. Then 0.5 cm<sup>3</sup> of 20% strength triisobutylaluminum solution in Varsol, diluted with 30 cm<sup>3</sup> of Exxsol, were introduced into the reactor and the batch was stirred at 30°C for 15 minutes.

20

Subsequently, the catalyst suspension was placed in the reactor. The reaction mixture was heated to the polymerization temperature of 60°C (4°C/min) and the polymerization system was maintained at 60°C for 1 h by cooling. The polymerization was brought to an end by expelling the remainder of the propylene gas. The polymer was dried in a vacuum drying cabinet.

25

1.4 kg of polypropylene powder result. The reactor showed no deposits on the internal walls or stirrer. The catalyst activity was 140 kg of PP/g of metallocene x h.

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**Example 17: Preparation of the catalyst system B and polymerization**

A solution of 10 mg (0.023 mmol) of dimethylsilanediylbis(2-methyl-indenyl)zirconium dimethyl in 40 ml of toluene was admixed in portions  
5 with 10 g of cocatalyst B from Example 8. The mixture was stirred at room temperature for 1 h and then the solvent was removed to constant weight under an oil pump vacuum. For introduction into the polymerization system, 10 g of the catalyst system B were resuspended in 50 ml of Exxsol.

10 **Polymerization:**

In parallel with this, a dry 16 dm<sup>3</sup> reactor was flushed first with nitrogen and then with propylene and charged with 10 dm<sup>3</sup> of liquid propylene. Then 0.5 cm<sup>3</sup> of 20% strength triisobutylaluminum solution in Varsol, diluted with 30 cm<sup>3</sup> of Exxsol, were introduced into the reactor and the  
15 batch was stirred at 30°C for 15 minutes.

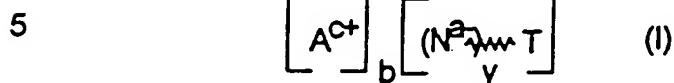
Subsequently, the catalyst suspension was placed in the reactor. The reaction mixture was heated to the polymerization temperature of 60°C (4°C/min) and the polymerization system was maintained at 60°C for 1 h by cooling. The polymerization was brought to an end by expelling the  
20 remainder of the propylene gas. The polymer was dried in a vacuum drying cabinet.

1.1 kg of polypropylene powder result. The reactor showed no deposits on the internal walls or stirrer. The catalyst activity was 110 kg of PP/g of metallocene x h.



**THE EMBODIMENTS OF THE INVENTION IN WHICH AN EXCLUSIVE PROPERTY OR PRIVILEGE IS CLAIMED ARE DEFINED AS FOLLOWS:**

1. A supported chemical compound of the formula (I)



in which

$A^{c+}$  is a cation,

c is an integer from 1 to 10,

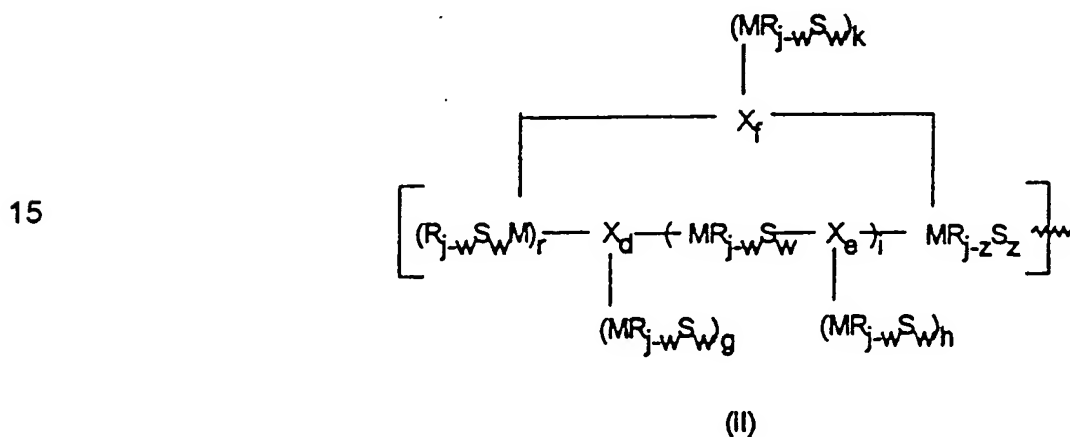
b is an integer  $\geq 0$ ,

10 T is a support,

y is an integer  $\geq 1$ ,

a is an integer from 0 to 10, where  $a \cdot y = c \cdot b$ , and

N is a unit of the formula (II)



in which

R independently at each occurrence is an identical or different substituent of M, such as a halogen atom or a  $C_1$ - $C_{40}$  carbon-containing group

20 X independently at each occurrence is identical or different and is a  $C_1$ - $C_{40}$  carbon-containing group

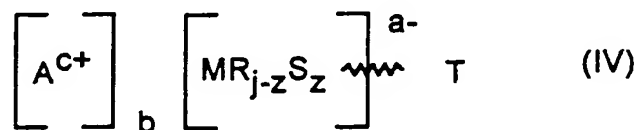
M independently at each occurrence is identical or different and is an element of group IIa, IIIa, IVa or Va of the Periodic Table of the Elements,

25

- d is 0 or 1, e is 0 or 1, f is 0 or 1,  
 g is an integer from 0 to 10, h is an integer from 0 to 10, k is an integer from 0 to 10, r is an integer from 0 to 10,  
 i is an integer from 0 to 1000,  
 5 j is an integer from 1 to 6,  
 S at each occurrence is identical or different and is a spacer which links M covalently with T,  
 w is identical or different at each occurrence and is 0, 1 or 2, and z is 0, 1 or 2.

10

2. A supported chemical compound as claimed in claim 1, which has the formula (IV)



in which

- 15 M is an element of group IIIa of the Periodic Table of the Elements,  
 R independently at each occurrence is an identical or different substituent of M, such as a halogen atom or a C<sub>1</sub>-C<sub>40</sub> carbon-containing group,  
 20 j is an integer from 1 to 4,  
 z is 0, 1 or 2,  
 T is a support,  
 S is a spacer which is bonded covalently to T,  
 a is 0, 1 or 2,  
 25 A can be a cation of group Ia, IIa, IIIa of the Periodic Table of the Elements, a carbenium, oxonium or sulfonium cation or a quaternary ammonium compound,  
 b is 0, 1 or 2, and  
 c is 1 or 2.

30

3. A catalyst system comprising a) at least one supported chemical compound as claimed in claim 1 or 2 and b) at least one transition metal compound  $M^1L_x$ , in which  $M^1$  is a transition metal, L is a ligand and x is an integer from 1 to 6.
- 5
4. A catalyst system obtainable by combining a) at least one supported chemical compound as claimed in claim 1 or 2 and b) at least one transition metal compound  $M^1L_x$ , in which  $M^1$  is a transition metal, L is a ligand and x is an integer from 1 to 6.
- 10
5. The catalyst system as claimed in claim 4 or 5, wherein the transition metal compound  $M^1L_x$  is a metallocene.
- 15
6. A process for preparing a polyolefin by polymerizing one or more olefins in the presence of the catalyst system as claimed in one or more of claims 3 to 5.
7. A polyolefin which can be prepared by the process as claimed in claim 6.
- 20
8. The use of a supported chemical compound as claimed in claim 1 or 2 as a catalyst component for olefin polymerization.

